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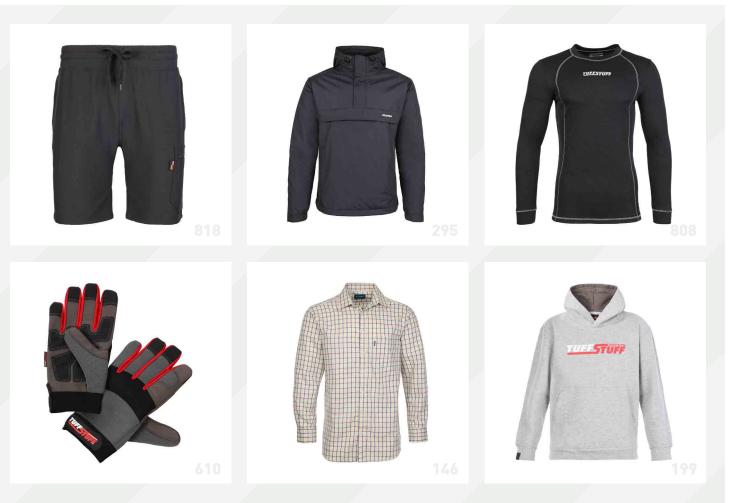








# NEW IN MADE FOR HARD WORK



- **155** TUFFSTUFF LOGO T-SHIRT
- 166 TUFFSTUFF LOGO HOODIE
- 188 HUDSON HOODIE
- 168 CAMDEN MID-LAYER
- **718** HYPERFLEX TROUSER

- 815 PROFLEX SHORT

- 818 HYPERFLEX SHORT
- 295 SUTHERLAND WINDBREAKER
- 808 **BASEWEAR TOP & BOTTOM**
- 610 TUFFSTUFF PRO WORK GLOVE
- 146 MELTON SHIRT
- 199 JUNIOR TUFFSTUFF LOGO HOODIE

718 NEW SIZE | 818 NEW SIZE | 295 NEW COLOUR | 808 NEW DESIGN









# **151** ELITE T-SHIRT

The T-shirt that says something about the way you work. It's lightweight, breathable and wicking. And it has that nifty kind of styling that flags its own technical performance. It'll keep you cool – and looking way cooler than anyone who's still wearing a T-shirt advertising a band they saw five years ago.

## MATERIALS

170gsm 100% Polyester

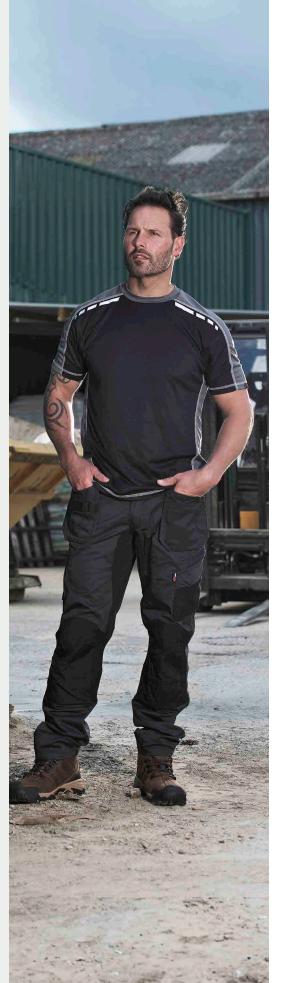
## FEATURES

Moisture wicking Lightweight Breathable Excellent colour retention Reflective print to shoulders

## **S | Z E S** S | M | L | XL | 2XL

COLOURS

Black | Grey | Navy





## **155** TUFFSTUFF LOGO T-SHIRT

A classic crew neck T-shirt, crafted from breathable cotton and styled with the Tuffstuff Logo. It has a regular fit and short sleeves for everyday wear. Its 100% cotton construction adds natural stretch and its reinforced shoulders ensure its up to the job.



#### FEATURES

Made for everyday wear

Classic styling for a professional look

Flexible stretch fabric for ease of movement

Reinforced at the shoulder seam and back of the neck

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Black | Grey | Blue | Green

















# 131 ELITE POLO SHIRT

A lightweight breathable polo shirt for client meetings that call for a moment of cool, businesslike professionalism. The smart contrasting panels say you know how to use a spreadsheet; the wicking fabric is for getting on with some real work after the suits have departed. Washes like a dream too.

## MATERIALS

170gsm 100% Polyester

## FEATURES

Quick drying Lightweight Breathable Moisture wicking Excellent colour retention Easy care

**S | Z E S** S | M | L | XL | 2XL





## **134** PRO WORK POLO SHIRT

The sort of polo shirt your accountant might wear – if he had to install his own office partitioning. It's a super-smart polycotton with contrasting side panels and a taped neckline to hold the collar shape. Wear it for a morning of hard work – and for talking VAT to your accountant in the afternoon.

MATERIALS 240gsm 50% Polyester | 50% Cotton

FEATURES Easy care fabric Contrast panels Taped neckline

**S | Z E S** S | M | L | XL | 2XL

















# **177** HENDON HOODIE

The hoodie that's way too good to wear on site. But you'll take it anyway. The lined hood has a neat cross-over at the front and a proper, pullable drawcord. There's subtle texture in the thick jersey knit, and pockets that feel just right. Steer clear of the wet trades to look your best.

## MATERIALS

320gsm 50% Polyester | 50% Cotton

## FEATURES

Jersey knit Lined hood Front pouch pocket Taped neck Reactive dyed

## SIZES

S | M | L | XL | 2XL





## **166** TUFFSTUFF LOGO HOODIE

How can you improve our best-selling Hendon hoodie? Stick a TuffStuff logo on it! Same comfortable fit, same hardwearing jersey knit, same handy pouch pocket. Just with added TuffStuff.

MATERIALS 320gsm 50% Polyester | 50% Cotton

FEATURES Jersey kit Lined hood Two side entry pockets Taped neck Reactive dyed

**S | Z E S** S | M | L | XL | 2XL

COLOURS Black | Navy

















# **187** PRO WORK HOODIE

This is a hoodie that can do it all. A full length zip for ultimate flexibility, triple stitched seams for strength and elasticated cuffs and waistband for the perfect fit. The thick jersey knit, lined hood and two cosy handwarmer pockets will also make sure you stay toastie when you need to.

## MATERIALS

320gsm 50% Polyester | 50% Cotton

#### FEATURES

Full zip Jersey kit Lined hood Two side entry pockets Taped neck Reactive dyed

**S | Z E S** S | M | L | XL | 2XL





## **188** HUDSON HOODIE

With classy TuffStuff branding the Hudson hoodie is perfect for keeping you warm and looking sharp on the job. Made from quick-drying material and featuring a handy zipped front pouch pocket. Whether you're digging trenches or just digging into a box of doughnuts, this hoodie's got your back. And with its sleek design and subtle texture, you'll look like a proper boss while you're at it.

#### MATERIALS

340gsm 83% Polyester | 12% Rayon | 5% Elastane

#### FEATURES

Quick-drying and moisture wicking compact technical material

4 Way stretch Zipped front pouch pocket TuffStuff branding on chest

Adjustable hood

#### SIZES

 $S ~\mid~ M ~\mid~ L ~\mid~ XL ~\mid~ 2XL$ 

**COLOURS** Grey

















# 168 CAMDEN MID-LAYER

Say goodbye to shivering on the job and hello to our new mid layer. Made from stretch material and featuring a handy chest pocket for all your essentials. Its sleek design and versatile grey colour will have you looking and feeling like a true pro on the job. Plus, it can be worn in-between other garments or on its own to keep you warm and comfortable while you work your magic.

## MATERIALS

215gsm 100% Polyester

## FEATURES

Comfortable brushed fleece inner 1/4 zip, lightweight and versatile Zipped chest pocket TuffStuff branding on arm Natural stretch

# SIZES

 $S ~\mid~ M ~\mid~ L ~\mid~ XL ~\mid~ ZXL$ 

## COLOURS

Grey





## 715 PROFLEX TROUSER

Whatever the challenge - squeezing through a loft hatch or down on your knees nailing floorboards - these are the slim-fit trousers that stretch with you. Super-smart when you're talking to architects, and supercomfortable when you're fixing their errors. If you have to work at full stretch, so should your trousers.

#### MATERIALS

260gsm 65% Polyester | 34% Cotton | 3% Elastane

#### FEATURES

Full stretch fabric

Slim fit

Triple stitched seams

Tuck away Tuff-Tex reinforced holster pockets

Top loading Tuff-Tex 2.0 knee pad pockets

YKK zip

## SIZES

28"-48"

**LEG LENGTHS** Regular 30" | Long 32.5" | Extra Long 35" Extra Long - 30"-40" only

















# **725** X-MOTION TROUSER

Think of these as techno-trouser - smart, tough, lightweight workwear with a super power to do some serious grafting. It's those X-Motion, four-way stretch panels. Even when you've filled all ten pockets with tools, you'll be bending, stretching and generally saving the day like a world-class superhero.

## MATERIALS

250gsm 65% Polyester | 35% Cotton

## FEATURES

X-Motion polyamide stretch panels for superior comfort & flexibility

Abrasion resistant Tuff-Tex trim to main wear areas

Triple stitched seams for long lasting durability

Knee pad pockets

Easy access holster pockets

YKK zip

## SIZES

28"-44"

LEG LENGTHS Regular 30" | Long 32.5"

**COLOURS** Grey

11





## 700 EXTREME TROUSER

Some trousers won't stand for any nonsense. Nor will the men who wear them. They get the job done, and they get it right. Yes, these are our toughest trousers, made from a hardwearing, heavyweight canvas reinforced with Cordura trim. Wear them for the tasks that lightweight workwear wouldn't touch.

MATERIALS 320gsm Canvas 65% Polyester | 35% Cotton

FEATURES Triple stitched Detachable holster pockets Knee pad pockets Cordura trim YKK zip

**SIZES** 28"- 44"

LEG LENGTHS Regular 30" | Long 32.5"

















# **710** EXCEL TROUSER

Imagine great trousers made even better. That's what you get here: our popular, triplestitched Pro Work Trousers with added Tuff-Tex reinforcement, just where you need it. You can see they mean business. So can your customers. The contrasting colours show where we've dialled tear and scuff-resistance up to max.

## MATERIALS

330gsm 65% Polyester | 35% Cotton

## FEATURES

Two tone Triple stitched Holster pockets Knee pad pockets Tuff-Tex trim YKK zip

**SIZES** 28"- 44"

LEG LENGTHS Regular 30" | Long 32.5"

**COLOURS** Grey | Stone





## 727 ELITE TROUSER

Up and down ladders all day? In these lighterweight, rip-stop trousers, you'll be light on your feet and quick off the mark. Loads of neat features like tear-resistant Tuff-Tex reinforcement, an adjustable waistband (full English anyone?), and reflective trim at the back. Get ready to ramp up the pace.

MATERIALS 220gsm Rip-stop fabric 65% Polyester | 35% Cotton

## FEATURES

Tuff-Tex trim to main wear areas Adjustable waistband Triple stitched Multi-pocketed Knee pad pockets Reflective rear trim YKK zip

**SIZES** 28"- 44"

**LEG LENGTHS** Regular 30" | Long 32.5"

















# **711** PRO WORK TROUSER

Ever wondered what gear your workmates wear? Probably these Pro Work Trousers. Our best-selling style comes in four shades of hardwearing fabric with pockets for knee pads, tools, phones, and all the other bits and bobs you can't do without. In short, trousers you can rely on whatever the job.

## MATERIALS

330gsm 65% Polyester | 35% Cotton

#### FEATURES

Triple stitched Holster pockets Knee pad pockets YKK zip

## **SIZES** 28"-48"

LEG LENGTHS Regular 30" | Long 32.5" | Extra Long 35" Extra Long - Black only 30"-40"

**COLOURS** Black | Grey | Navy | Stone





## 717 TUFFSTUFF WORK JOGGER

These are the joggers for a full day on site, not 20 minutes in the gym. We made them from heavyweight jersey, added essential kneepad pockets, and stitched a drawcord into the waistband. Wear them for relaxed, feet-onthe-sofa comfort when you're on your knees working in the smallest of roof voids.

MATERIALS 320gsm 50% Polyester | 50% Cotton

FEATURES Knee pad pockets Hammer loop Drawcord waistband Back zip pocket

**S | Z E S** S | M | L | XL | 2XL

















# **718** HYPERFLEX TROUSER

Work trousers so comfortably stretchy, you could end up wearing them on your day off. If you get one. The slim cut looks smart, but doesn't hold you back because these trousers flex through every bend and squat. Pull them on in the morning to make the day ahead seem effortless.

## MATERIALS

260gsm 93% Polyester | 7% Elastane

## FEATURES

4 way stretch Slim fit Tuff-Tex 2.0 reinforced knee protection Adjustable waistband Gusset at crotch

**S | Z E S** S | M | L | XL | 2XL | 3XL





## 815 PROFLEX SHORT

Durable shorts don't have to be uncomfortable when you can get your hands on a pair of Tuffstuff Proflex shorts. Built with full stretch fabric that follows your every move during a day's graft in the blazing sun. Triple stitched seams, Tuff-Tex reinforcement and YKK zips give you peace of mind that they will take everything you throw at them.

## **MATERIALS** 260gsm 65% Polyester | 34% Cotton | 3% Elastane

FEATURES

Full stretch fabric

Slim fit

Triple stitched seams

Tuck away Tuff-Tex reinforced holster pockets

Rule pocket

Hammer loop

YKK zip

**INSEAM** 11"

**SIZES** 28"-48"

SIZES Black | Navy

















# **844** ENDURO SHORT

Shorts so good, you'll be wearing them all year round. Tough, rip-stop fabric with hammer loop plus holster and cargo pockets. And three colours to vary your look with the changing seasons. Who cares if the sky is grey - this is workwear for a day when every RSJ drops neatly into place.

## MATERIALS

235gsm 65% Polyester | 35% Cotton

## FEATURES

Rip-stop fabric Triple stitched crotch Cargo style Double stitched inseam YKK zip

**S I Z E S** 28"-44"

**INSEAM** 10"

**COLOURS** Black | Grey | Navy | Sand





## 827 ELITE SHORT

Our lightest-weight rip-stop shorts really do look the biz. It's that contrasting Tuff-Tex reinforcement to the zones that take the hardest knocks, and the pockets that take every handy little tool. These are shorts to put a spring in your step on the brightest, let'sget-this-job-done-by-lunchtime days.

## MATERIALS 235gsm 65% Polyester | 35% Cotton

#### FEATURES

Lightweight rip-stop fabric Tuff-Tex trim to main wear areas Triple stitched seams for added strength Deep double front pockets

YKK zip

## SIZES

28"-44"

**INSEAM** 8″

## **C O L O U R S** Grey

















# **811** PRO WORK SHORT

Our best-selling trousers cut down and restyled for a summer of hard graft in the blistering heat. It's the same triple-stitched heavy-duty fabric, together with plenty of roomy cargo-style pockets. They look smart, they let your legs breathe, they make a big deal of your sun-tanned calves.

## MATERIALS

330gsm 65% Polyester | 35% Cotton

#### FEATURES

Triple stitched Cargo style Hammer loop YKK zip

**SIZES** 28"-44"

**INSEAM** 11"

**COLOURS** Black | Navy





## 818 HYPERFLEX SHORT

These are the fan favourite Hyperflex Trousers, redesigned as shorts. Made with the same hardwearing, ultra-comfortable 4 way stretch fabric and featuring loads of handy zipped pockets. Why not buy both and you will be ready for whatever the weather throws at you. Thanks Scott!

MATERIALS 235gsm 93% Polyester | 7% Elastane

FEATURES 4 Way stretch Adjustable waistband Gusset at crotch 4 zip pockets

**INSEAM** Designed to finish above the knee

**S | Z E S** S | M | L | XL | 2XL | 3XL

















# **235** ELITE BODYWARMER

Keep warm, keep moving, keep on top of the job. This is the lightweight bodywarmer for tradesmen who value freedom and comfort. Beneath the nylon rip-stop outer is a heatretaining layer of ThermoFort quilting. With a high neck and two zipped pockets, it's your most practical defence against the winter.

## MATERIALS

220gsm ThermoFort insulation 100% Nylon

#### FEATURES

Lightweight Hardwearing rip-stop Zipped handwarmers pocket

**S | Z E S** S | M | L | XL | 2XL





## **279** HOWDEN BODYWARMER

This is the go-to extra layer for tradesmen who want to look good and stay warm. Softshell panelling provides all the freedom of movement you need for a day's grafting. While the ThermoFort padding and an adjustable hood will keep you toasty during those early starts.

MATERIALS 280gsm Softshell 130gsm ThermoFort padding 380T Nylon 100% Nylon | 96% Polyester | 4% Elastane

FEATURES Softshell panelling for increased comfort Zipped chest and side pockets Water resistant Windproof Adjustable hood

**S | Z E S** S | M | L | XL | 2XL | 3XL

















# **229** PRO WORK BODYWARMER

Once you've tried this bodywarmer, you won't leave home without it. It's the versatile extra layer - over your sweater, under your jacket, zipped, unzipped - that lets you adapt to the work and the weather. Windproof, reflective, snug, hard-wearing - it's your handiest item of winter kit.

## MATERIALS

100% Polyester Hardwearing Oxford outer

## FEATURES

Reflective trim Windproof Zipped chest pocket Internal pocket Two side entry pockets

## SIZES

S | M | L | XL | 2XL | 3XL

**COLOURS** Grey | Navy





## **299** CLEVELAND JACKET

Zipped up warm in your Cleveland Jacket, you're ready for anything. This is the windproof, water-resistant, fleece-lined jacket that stands between you and a biting north-east wind. For maximum winter protection, we cut it long in the body and added a high neck with a concealed hood.

MATERIALS 100% Polyester Hardwearing Oxford outer

FEATURES Water resistant fabric to 2000mm Concealed hood Reflective trim Windproof Internal pocket Fleece lined

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Grey | Navy

















# **293** NEWPORT JACKET

Next building job somewhere in the Arctic? Then this is the jacket for you. It's fleece-lined; the outer has a durable, water-repellent coating; the seams are taped; and the outer pockets are zipped. From concealed hood to adjustable cuffs, it's a jacket for building an igloo in a blizzard.

## MATERIALS

100% Nylon Hardwearing PU coated outer DWR coating

#### FEATURES

Reflective piping Waterproof fabric to 5000mm Taped seams Windproof Fleece lined with embroidery access Concealable hood Zipped side and chest pockets

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Black | Navy





## **295** SUTHERLAND WINDBREAKER

When the weather is 1/10, you need a jacket that is 10/10. Waterproof, windproof and fleece lined, the Sutherland will help you crack on with the job and shrug off the weather. The zipped side opening makes it easy to get on and off and the adjustable hood and kangaroo pocket will keep out even the most bitter cold.

MATERIALS 100% Nylon Hardwearing PU coated outer

FEATURES Waterproof fabric to 3000mm Breathable to 3000mvp Taped seams Windproof with fleece lining Zipped side opening Reflective print Adjustable hood Kangaroo pocket

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Black | Grey | Green

















# **263** HALE JACKET

Some jackets shout performance. This one louder than most. About breathability, waterproofing and comfort. Sweat gets out, rain doesn't get in - and we've got the numbers to prove it. Plus there's a lining of airtrapping fleece sewn in a clever hexagonal pattern to keep you snug.

#### MATERIALS

380gsm Mechanical stretch pique fabric 100% Polyester

#### FEATURES

Waterproof TPU membrane to 8000mm

Breathable to 2000mvp

Fleece lining with hexagonal design to aid air circulation

Windproof

Fleece lined adjustable hood

Zipped side pockets

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Black | Grey





## **252** STANTON JACKET

This jacket breathes technology. Literally. It's a fleece-lined, waterproof, softshell with a fancy breathability rating. Which means you can work your nuts off without working up a sweat. It looks good too, stretching with you when you're at full stretch. It's time to start loving those frosty mornings.

MATERIALS 240gsm Softshell 95% Polyester | 4% Elastane

FEATURES Waterproof TPU membrane to 5000mm Breathable to 2000mvp Fleece lined Waterproof

**S | Z E S** S | M | L | XL | 2XL | 3XL

















# **256** SNAPE JACKET

A hybrid jacket for a tradesman who knows what he wants: practicality and flexibility. The core panels, with their rip-stop outer and ThermoFort lining, keep you warm; the softshell shoulders and sleeves provide freedom of movement. If you have to work in all weathers, so does your jacket.

## MATERIALS

70gsm Nylon rip-stop 320gsm Softshell outer 220gsm Thermofort insulation 100% Nylon | 96% Polyester | 4% Elastane

## FEATURES

Zipped handwarmer pockets Zipped chest pockets Adjustable cuffs

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Black | Grey





### **273** HATTON JACKET

Let's tick some boxes: ThermoFort lining for warmth water-resistance windproofing side pockets zipped chest pocket hood to keep the rain off softshell panels to keep you flexible. Anything else? Yep - a great-value working jacket for a busy winter. Tick.



#### FEATURES

Softshell panelling for increased comfort and movement Zipped chest and side pockets Water resistant

Windproof

Adjustable hood

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Black











### 808 | 805 **BASEWEAR TOP & BOTTOM**

You build from the ground up. Same with your clothing. This is the base layer for a day of serious sub-zero grafting. Your Basewear Top & Bottom is warm, stretchy, breathable, wicking, and abrasion-resistant. It's like a second skin: moving with you, breathing with you, climbing glaciers with you.



170gsm 60% Easywarm | 30% Polyester | 10% Elastane

#### FEATURES

Full stretch for ease of movement

Breathable for all day comfort

Moisture wicking and quick drying

Easywarm fibres to retain heat without adding bulk

Lightweight and ideal for layering

## SIZES

S | M | L | XL | 2XL

COLOURS Black

#### \* Sold Separately

MATERIALS

Z

W DE

SIGN

TUFFSTUF





### 610 PRO WORK GLOVE

The TuffStuff Protective Glove is CE certified for maximum protection in demanding environments, from construction to agriculture and more. With reinforced stitching, padded palms, and a modern look, these flexible and hardwearing gloves provide superior protection and comfort for all your work needs.

#### **MATERIALS** Synthetic Leather | Neoprene

#### FEATURES

Enhanced protection with padded palms and knuckles

Improved comfort and fit with adjustable cuffs

Resistant to abrasion, cuts, punctures, and tears

Conforms to (EU) 2016/425

## SIZES

L | XL

COLOURS Black











### 804 **ELITE BOXER**

MATERIALS 95% Polyester | 5% Elastane

SIZES

S | M | L | XL

COLOURS

Black | Grey

FEATURES Soft and breathable jersey knit Brushed elastic waistband Contoured, supportive front pouch Full stretch for ultimate comfort Snug fit









<b>607</b> Elite low cut sock	
MATERIALS	SIZES
46% Nylon   29% Coolmax	UK 6-11
23% Cotton   2% Elastane	
FEATURES	COLOURS
Coolmax multi-fibre technology	Black   Grey
In turned comfort welt	
Reinforced heel and toe	
Arch support	Sold in packs of 6

606	
EXTREME WORK SOCK	
MATERIALS	SIZES
34% Cotton   32% Coolmax 29% Polyester   3% Viscose 2% Lycra	UK 6-11
FEATURES	COLOURS
Coolmax multi-fibre technology	Black
In turned comfort welt	
Reinforced heel and toe	
Arch support	Sold in packs of 6



### **779** KNEE PADS

MATERIALS	SIZES
E20 High elastic EVA	One Size
100% Ethylene-vinyl acetate	

FEATURES	COLOURS
Twenty piece segmented design	Black
Increase comfort and flexibility	





### **605** TOUCH SCREEN GLOVE

MATERIALS	SIZES
100% Acrylic	One Size
FEATURES	COLOURS

Touch screen-compatible tips on Black the thumb and index fingers

Tubular ribbed cuff





### **420** PRO WORK NECK WARMER

MATERIALS	SIZES
100% Polyester	One Size

FEATURESCOLOURSWarm microfleeceBlackMachine washableCan be used as face covering





### **410** PRO WORK BEANIE

**MATERIALS** 100% Acrylic

**FEATURES** Two-tone Chunky knit Thinsulate lined **SIZES** One Size

> **COLOURS** Black/Grey





415	
ELITE BOBBLE HAT	

MATERIALSSI100% AcrylicOn

**FEATURES** 3M Thinsulate Chunky knit Line with microfleece

## **SIZES** One Size

**COLOURS** Orange





### **412** REFLECTIVE BEANIE

**MATERIALS** 100% Acrylic

**FEATURES** Thinsulate lined Reflective banding **S I Z E S** One Size

COLOURS Yellow





### 143 HYDE SHIRT

Perfect for adding a touch of country inspired style to your working wardrobe, featuring a distinctive check you are bound to love. This shirt has been crafted from 100% cotton to offer you a comfortable and breathable shirt. The button down collar is perfect for keeping your style looking smart whilst on the move.

MATERIALS 100% Cotton

**FEATURES** Yarn dyed Single chest pocket Brushed finish Thick, durable and hardwearing

**S | Z E S** S | M | L | XL | 2XL | 3XL

COLOURS Blue

















## 146 MELTON SHIRT

Perfect for working in the field, strolling to the pub and everything in between, the Melton Shirt is a classic checked work shirt. Its premium fabric is composed of 100% cotton and is lightly brushed for comfort and breathability. A classic fit and single chest pocket suggest its practicality, while its attractive check and cutaway collar add a sense of style.

#### MATERIALS

100% Cotton

#### FEATURES

Breathable Soft brushed fabric Single chest pocket Cutaway collar Classic fit

#### SIZES

S | M | L | XL | 2XL | 3XL

## COLOURS

Blue





### 100 TATTERSALL SHIRT

A brushed flannel shirt that feels as soft and easy as it looks. The two-tone check and patterned buttons are smart, while the cut is as relaxed as a day at the county show. This is a shirt for yard and for town - so comfortable it's invariably the first shirt you reach for.

MATERIALS 65% Polyester | 35% Cotton

FEATURES Brushed woven fabric Pleated back Twin needle stitched Single chest pocket Classic fit

**SIZES** M | L | XL | 2XL | 3XL

**COLOURS** Blue | Green















### **238** EASTON PULLOVER

A warm and easy fleece designed for the open air, and made from a hard-wearing knitted marl. The quarter zip at the neck adds to the casual, outdoor feel; zipped pockets provide practicality. Wear it everywhere and anywhere: walking your dogs, driving your tractor, snoozing in front of the fire.

#### MATERIALS

340gsm Sweater fleece 100% Polyester

#### FEATURES

Hardwearing knitted marl fabric Comfortable fleece inner Zipped handwarmers pockets

**S | Z E** S | M | L | XL | 2XL

**COLOURS** Blue | Grey | Green





### **167** WORKFORCE SWEATSHIRT

The Workforce ¼ Zip Sweatshirt is the classic versatile mid layer. The brushed fleece lining will keep you toasty and the elasticated cuffs and hem ensure a snug fit. Available in a large range of sizes and colours, it is perfect for a team that wants to look good and be comfortable.

MATERIALS 280gsm 70% Polyester | 30% Cotton

FEATURES Comfortable fit Brushed fleece inner Elasticated cuff and waistband Excellent colour retention Ideal for personalising

**SIZES** XS | S | M | L | XL | 2XL | 3XL

COLOURS Black | Grey | Navy















# MATERIALS 100% Acrylic

120

**CREW NECK COMBAT JUMPER** 

The military hints - epaulettes, elbow and shoulder patches - give this jumper its air of authority. This is the heavyweight uniform sweater for a team that exudes a reassuring confidence. Ideal for technicians, stewards, drivers, and security staff. It the badge of

leadership and trust they deserve.

Heavyweight 7 gauge knit Elbow patches Shoulder patches Epaulettes

FEATURES

**S | Z E** S | M | L | XL | 2XL | 3XL

**COLOURS** Black | Navy | Green





### **120V** V NECK COMBAT JUMPER

The V-Neck Combat Jumper does everything its Crew-Neck partner does - with one vital addition. The V-Neck is a much better match for a collar and tie. The V-Neck adds more formality and an extra layer of authority. It says that the wearer is a trustworthy guardian of your corporate values.

**MATERIALS** 100% Acrylic

FEATURES Heavyweight 7 gauge knit Elbow patches Shoulder patches Epaulettes

**S | Z E S** S | M | L | XL | 2XL | 3XL















### **205** MELROSE JACKET

This jacket is smart and cosy. It's made from a warm anti-pill polyester fleece to create a smooth outer surface that shows your corporate branding at its best. Soft on the inside, businesslike on the outside, with an adjustable hem for the snuggest of fits. Washes beautifully too.

#### MATERIALS

300gsm Fleece 100% Polyester

#### FEATURES

Anti pill finish Two zipped side entry pockets Adjustable hem

**S I Z E** XS | S | M | L | XL | 2XL | 3XL

#### **COLOURS** Black | Navy

45





### **207** Lomond Jacket

This is the no-nonsense, windproof fleece jacket for work that has to be done, day in, day out. It's practical and hard-wearing, and does its job as diligently as your team do. An antipill finish keeps it looking good; an adjustable hem keeps it snug. The internal pocket comes in handy too.

**MATERIALS** 360gsm Fleece 100% Polyester

FEATURES Anti pill finish Windproof Adjustable hem Microfibre lining Internal pocket

**S | Z E S** S | M | L | XL | 2XL

















### **916** WORKFORCE TROUSER

You can't go wrong with a simple, straightlegged cut like this. These are great-value, easily washed trousers for a team that always looks on top form. With three leg lengths, a part-elasticated waist and knee-pad pockets, everyone gets the comfort and fit they deserve.

#### MATERIALS

245gsm 65% Polyester | 35% Cotton

#### FEATURES

Cargo style YKK zip Part elasticated waist Knee pad pockets Double stitched crotch

**SIZES** 28"-48"

LEG LENGTHS Short 29" | Regular 31" | Long 33"





### **901** COMBAT TROUSER

You may be outdoors all day, but your workwear should still say something about your professionalism. That's what you get from these easy-wear trousers with smart slanted side pockets and buttoned flaps. They're trousers for the days when you need to look right in a challenging environment.

MATERIALS 245gsm 65% Polyester | 35% Cotton

**FEATURES** Multi pocketed Removable drawcords YKK zip

**SIZES** 28"- 44"

LEG LENGTHS 32.5"

**COLOURS** Black | Navy | Green

















### **901C** CAMO COMBAT TROUSER

Camo isn't always about blending in. Sure, these are absolutely the right trousers for stalking deer or spotting birds. But they also say something about your attitude to life that it's an adventure, and every moment should be fun. Practical too, with drawcords in the hem and plenty of pockets.

#### MATERIALS

245gsm 80% Polyester | 20% Cotton

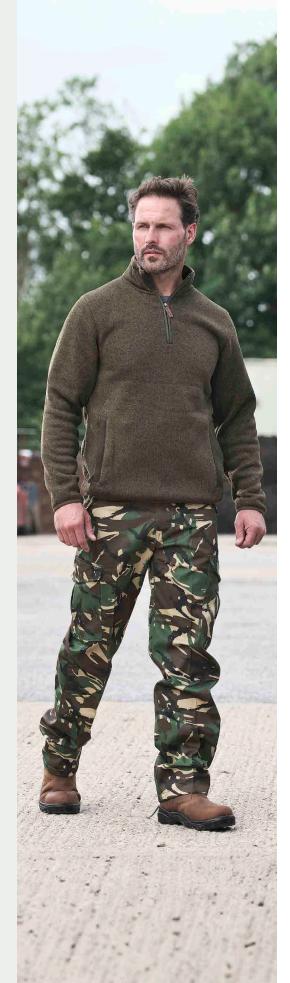
#### FEATURES

Multi pocketed Removable drawcords YKK zip

**SIZES** 28"- 44"

LEG LENGTHS 32.5"

**COLOURS** Woodland | Night Urban | Urban





### **816** WORKFORCE SHORT

Your hard-working team can look as good in the heat of the summer as they do throughout the rest of the year. Just make sure they're wearing these super-smart polycotton shorts. Easy to wash, plenty of pockets for a tidy look, and a part-elasticated waist for a comfortable fit.

MATERIALS 245gsm 65% Polyester | 35% Cotton

**FEATURES** Cargo style Part elasticated waist YKK zip

**SIZES** XS | S | M | L | XL | 2XL

**I N S E A M** 8 <sup>1</sup>/<sub>2</sub>"











### **282** BRECKLAND BODYWARMER

Warmth and freedom of movement come together in this smartly cut softshell bodywarmer. This is workwear for a team that has to stay agile - one that works in confined spaces or on sensitive equipment. The bodywarmer also provides a snug extra layer for anyone who's out in the bitterest weather.







#### MATERIALS

320gsm Softshell 96% Polyester | 4% Elastane

#### FEATURES

Windproof Breathable Fleece lined Zipped chest pocket Zipped side pockets

#### SIZES

S | M | L | XL | 2XL | 3XL

**COLOURS** Black | Grey | Navy





### **222** WROXHAM BODYWARMER

For great-value warmth, you can't beat our quilted bodywarmer. It's lightweight and snug, and comes with numerous extras: studded storm flap, flapped side pockets, hand-warmer pockets, zipped chest pockets. To complete the look, just add your own embroidered logo.

**MATERIALS** 160g Quilting 65% Polyester | 35% Cotton

#### FEATURES

Hardwearing outer

Two lower patch pockets with velcro closure

Side handwarmer pockets

Zipped chest pockets

Zipped front fastening with studded storm flap

Embroidery access

**S | Z E S** S | M | L | XL | 2XL | 3XL

















### **275** Downham bodywarmer

The Downham's contemporary styling keeps your brand looking fresh and relevant. This is the performance bodywarmer for a team that goes on delivering whatever the weather. A durable quilted outer conceals a cosy fleece lining, and two zipped pockets let chilly hands share the warmth.

#### MATERIALS

100% Polyester

#### FEATURES

Hardwearing outer Comfortable fleece lining Internal pocket Zipped handwarmer pockets Fully padded for extra warmth Inside chest pocket

#### **S | Z E S** S | M | L | XL | 2XL





### **223** CARLTON BODYWARMER

Year-round outdoor layering begins with this high-necked quilted bodywarmer. Great for early risers when there's still a nip in the summer morning air; invaluable against snow and frost when worn as a cosy, airtrapping layer beneath a winter coat. Three zipped pockets make it practical too.

MATERIALS 180gsm Quilting 100% Polyester

FEATURES Hardwearing outer Zipped chest pocket Two zipped side entry pockets Embroidery access

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Black | Grey | Navy

















### **262** HARRIS JACKET

The Harris is a hard-wearing, fleece-lined bomber jacket with added performance. It's waterproof and windproof, has zipped side pockets and taped seams, features smart cuffs and an elasticated waist, and the lining has zipped embroidery access. This is the jacket for a team that works best in weatherproof comfort.

#### MATERIALS

240gsm 100 Polyester

#### FEATURES

Hardwearing outer Waterproof fabric to 5000mm Windproof Fleece lined Zipped side pockets Taped seams Internal pocket Embroidery access

**S | Z E S** S | M | L | XL | 2XL | 3XL







### **204** SELKIRK JACKET

The Selkirk is a high-performance softshell jacket for a team that performs at its best. The specification says it all: waterproof, windproof, breathable, fleece lining, adjustable hem and cuffs, three zipped pockets. This jacket is their equal. All it needs is your logo to make the connection visible.

MATERIALS 340gsm 96% Polyester | 4% Elastane

FEATURES Four way stretch softshell Waterproof TPU membrane to 5000mm Windproof Breathable to 2000mvp Fleece lined Zipped chest and side pocket Adjustable hem and cuffs

**SIZES** XS | S | M | L | XL | 2XL | 3XL

**COLOURS** Black | Grey | Navy















### **125** PENARTH HOODIE

The Penarth Hoodie is everything you want from your workwear: chunky and practical with a bit of attitude. A warm fleece lining and quilted hood keep the cold at bay, while a full-length zip turns it from hoodie into a loose hooded jacket. When there's work to be done, do it in a big, bold check.

#### MATERIALS

100% Polyester

#### FEATURES

Yarn dyed Sherpa fleece lined Quilted hood Two breast pockets Side pockets

### SIZES

S | M | L | XL | 2XL | 3XL

**COLOURS** Navy | Green





### **126** PORTMAN SHACKET

When the temperature drops this is the item you need. With its Sherpa fleece lining, padded sleeves and cosy side pockets it will keep you warm when working in the elements. A full length zip and adjustable cuffs make sure it fits properly when you need it to.

MATERIALS 230gsm Microfleece outer 180gsm Lining 100% Polyester

FEATURES Sherpa fleece lined Padded sleeves Full length front zip Adjustable studded cuff Two side entry pockets

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Blue | Green | Red













The Holkham Jacket is the Selkirk with a lined hood. Identical performance with the added benefit of keeping the wind and rain out even more effectively. The hood also has a toggled drawcord for the snuggest of fits - perfect for a team that faces the great outdoors on your behalf.



340gsm 96% Polyester | 4% Elastane

#### FEATURES

Four way stretch softshell Waterproof TPU membrane to 5000mm Breathable to 2000mvp Windproof Fleece lining Three zipped pockets Adjustable hem and hood

SIZES S | M | L | XL | 2XL | 3XL











### **245** RUTLAND JACKET

The one weatherproof jacket you won't leave home without. We made it from a hard-wearing rip-stop fabric with good performance ratings for water resistance and breathability. Slip it on when the skies threaten a downpour, then adjust hood, hem and sleeves to keep the water out.

MATERIALS 130gsm 100% Polyester

FEATURES

Hardwearing rip-stop outer Waterproof fabric to 2000mm Breathable to 2000mvp Windproof Taped seams Adjustable draw cord at waist Concealed adjustable hood

**SIZES** XS | S | M | L | XL | 2XL

**COLOURS** Black

















### **945** RUTLAND TROUSER

And these are the matching weatherproof over-trousers with zipped legs for slipping on over your boots. Made from the same hard-wearing rip-stop fabric with the same ratings for water resistance and breathability, trousers and jacket come together to provide speedy all-over weather protection.

#### MATERIALS

130gsm 100% Polyester

#### FEATURES

Hardwearing rip-stop outer Waterproof fabric to 2000mm Breathable to 2000mvp Windproof Taped seams Boot access zips in the side seam

**SIZES** XS | S | M | L | XL | 2XL

**COLOURS** Black





### **219** FLEX LINED JACKET

For the ultimate in all-weather protection, choose the Flex Lined Jacket. It has our highest water-resistance rating, and is made for an entire day out in the wet doing the job you love. With welded seams, detachable hood, and a cosy fleece lining, it's essential kit for every outdoor worker.

MATERIALS 330gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 10,000mm Windproof Welded seams Detachable hood Fleece lined For-Tex fabric

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Navy | Green

















### **920** FLEX TROUSER

The natural partner to our Flex and Flex Lined Jackets. We made these over-trousers from the same high-performance For-Tex fabric to give you complete outdoor weatherproofing. With side access and poppered hem adjustments, they're as practical and flexible as the jackets.

MATERIALS 330gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 10,000mm Windproof Welded seams Hip access slits For-Tex fabric

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Navy | Green

63





### **220** FLEX JACKET

Rain doesn't penetrate the Flex Jacket. We made it from water and tear-resistant For-Tex fabric, and welded the seams for maximum performance. A concealed hood and adjustable hem and sleeves provide comfort and flexibility. It's the jacket you'll keep by your side all year long.

MATERIALS 330gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 10,000mm Windproof Welded seams Concealed hood For-Tex fabric

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Navy | Green









H









### **921** AIRFLEX TROUSER

These are the rain-proof, breathable overtrousers to match the comfort and protection of your Airflex Jacket. They give you the same weatherproof rating and the same tearresistant For-Tex fabric. Pull them on when the rain starts, popper the hems tight and you'll stay dry for the rest of the day.

#### MATERIALS

220gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams For-Tex fabric Conforms to EN343 3:2

#### SIZES

XS | S | M | L | XL | 2XL | 3XL Navy | Green

S | M | L | XL | 2XL | 3XL Black

**COLOURS** Black | Navy | Green





### **221** AIRFLEX JACKET

For the finest wet-weather comfort and protection, choose this jacket. The material has been tested to independent standards, so you know it'll keep the rain out and won't fog on the inside. To match that spec, we added a concealed hood, flapped waterproof pockets and an adjustable hem and sleeves.

MATERIALS 220gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams Concealed hood For-Tex fabric Conforms to EN343 3:2

#### SIZES

XS | S | M | L | XL | 2XL | 3XL Navy | Green

S | M | L | XL | 2XL | 3XL Black

**COLOURS** Black | Navy | Green

















### **951** AIR REFLEX TROUSER

A team that wears Air Reflex Jackets should also be wearing Air Reflex Trousers. The two garments have identical international ratings for visibility and water-resistant breathability. Jacket and over-trousers go together to provide maximum visibility and head-to-toe protection against the weather.

#### MATERIALS

220gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams For-Tex fabric Conforms to EN 471 Class: 1 Conforms to EN343 3:2

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Yellow





## **251** AIR REFLEX JACKET

This is the waterproof safety jacket that has everything going for it: international ratings for visibility as well as for water-resistance and breathability. If your team have to be out on the highways facing traffic and rain, this is what they should be wearing - a jacket that's proven to be safe, dry, and comfortable.

MATERIALS 220gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams For-Tex fabric Conforms to EN 471 Class: 3 Conforms to EN343 3:2

**S | M | L | XL | 2XL | 3XL** 

**COLOURS** Yellow

















# **941** AIRFLEX LEGGINGS

Sometimes water comes from below, not above - from wet undergrowth, rainsoaked grass and muddy livestock. That's when you need these leggings. Step inside and clip the loops over your belt for instant weatherproofing. The easiest way to keep your trousers clean and dry.

#### MATERIALS

220gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams For-Tex fabric Conforms to EN343 3:2

**SIZES** S-M | M-L | L-XL

## COLOURS

Green



## 521 AIRFLEX BIB 'N' BRACE

There's only one Bib 'n' Brace that keeps you dry and sweat-free when you're hosing down the yard or the milking parlour. Clip on your Airflex Bib 'n' Brace and you get waterresistant breathability to international standards. Easily adjustable straps for a comfortable fit, and a generous pouch pocket at the front.

MATERIALS 220gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof fabric to 6000mm Breathable to 2000mvp Windproof Welded seams Front pouch pocket Adjustable straps For-Tex fabric Conforms to EN343 3:2

**SIZES** XS | S | M | L | XL | 2XL | 3XL

















# **325** ORWELL COVERALL

Designed for wet and rugged conditions, the Orwell keeps you going when everyone else has called it a day. Its waterproof fabric, adjustable hood and taped seams keep the rain out, while ThermoFort padding keeps the warmth in. With zipped underarm ventilation and adjustable hems, this is practical, all-round weather protection.

#### MATERIALS

140gsm Padding 100% Nylon Hardwearing PU coated Oxford outer

#### FEATURES

Waterproof fabric to 2000mm Taped seams High visibility reflective tape and piping Large front and rear pockets Adjustable hem and cuffs Storm flap Zipped underarm ventilation

**S | Z E S** S | M | L | XL | 2XL | 3XL

# COLOURS

Green





## **320** FLEX COVERALL

For some jobs, only a waterproof all-in-one will do. These are the coveralls to keep you dry during a Biblical-scale deluge or when pressure-washing an industrial plant. They give you our maximum water-resistance rating together with adjustable hood, sleeves and trouser hems for complete protection.

MATERIALS 330gsm PU coated fabric 100% Polyester

FEATURES Waterproof fabric to 10,000mm Windproof Welded seams For-Tex fabric

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Navy | Yellow

















# **318** WORKFORCE COVERALL

Straightforward polycotton coveralls for the days when you can't do the job without getting seriously dirty. Smart and practical with pockets to front and back, concealed press studs and an elasticated back to maintain the shape. Now you really can get stuck into some proper work.

## MATERIALS

210gsm 80% Polyester | 20% Cotton

## FEATURES

Studded chest pockets Concealed studs Back pocket Single piece elasticated back

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Navy | Royal





## **377** QUILTED COVERALL

Engineers who work on complex equipment all year round deserve our snug Quilted Coveralls. This are coveralls for workers who want to perform at their best no matter what the temperature. Practical, zip-fronted design with elasticated back, plus plenty of pockets and side access for maximum ease and comfort.

**MATERIALS** 240gsm 65% Polyester | 35% Cotton

FEATURES Quilted lined Zip chest pockets Zip front Action back with elastication Covered placket Side pockets with access Hammer loop Rule and pen pockets

**S | Z E S** S | M | L | XL | 2XL

**COLOURS** Navy

















# **344** STUD FRONT COVERALL

Stud-Front Coveralls for hard-working engineers and technicians who need more pockets and greater ease of movement. Side pocket access provides additional comfort and convenience, while a heavier-weight polycotton adds a bit of strength. These are coveralls for the most awkward jobs.

#### MATERIALS

240gsm 65% Polyester | 35% Cotton

#### FEATURES

Studded chest pockets Action back with elastication Concealed studs Back pockets Side pockets with access

**SIZES** 36"-54"





## **366** ZIP FRONT COVERALL

Our finest coveralls in 245gsm polycotton, designed for hard-working environments. Zip front with press studs at the top, zipped pockets on the chest, two back pockets, hammer loop and rule pocket. And five colours to choose from to help you stand out, blend in or coordinate with your tractor.

MATERIALS 245gsm 65% Polyester | 35% Cotton

FEATURES Zip chest pockets Action back with elastication Covered placket Pen pocket Side pockets with access

**SIZES** 34" - 60" Navy | Green

34" - 54" Black | Red | Royal

**COLOURS** Black | Navy | Royal | Green | Red

















# **544** BIB 'N' BRACE

The painter's Bib 'n' Brace is a timeless classic - the traditional badge of professionalism no painter or decorator should be without. We made ours from an easily washable polycotton, then added a zipped front pocket and knee-pad pockets for working comfortably on your hands and knees.

## MATERIALS

210gsm 65% Polyester | 35% Cotton

## FEATURES

Concealed zip pocket Knee pad pockets Brush pocket (White Only)

**SIZES** 33" - 50"

**COLOURS** Navy | White





## **265** HI VIS BOMBER JACKET

Our Hi-Vis Bomber Jacket offers visibility and weather protection with a little more freedom of movement. It gives your team excellent safety protection, has a quilted lining and taped seams, and is windproof and waterproof. The shorter length and elasticated waist and cuffs provide the flexibility.

MATERIALS 100% Polyester

FEATURES Waterproof Windproof Quilted lining Taped seams Conforms to EN ISO 20471 Class: 3 Conforms to EN343 3:1

**SIZES** M | L | XL | 2XL | 3XL

**COLOURS** Yellow | Orange













A Hi-Vis Jacket for the worst conditions. This one gives your team great visibility, has a quilted lining and taped seams, and is windproof and waterproof. The full jacket length offers even better protection to keep wearers safe, warm, and dry - day and night.







#### MATERIALS

100% Polyester

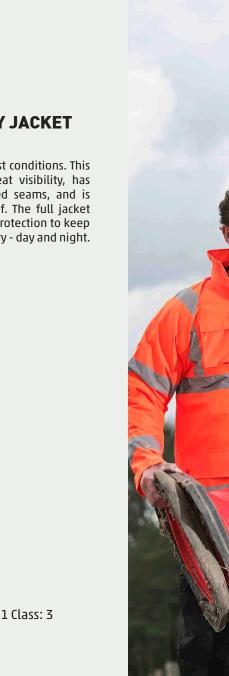
#### FEATURES

Waterproof Windproof Embroidery access Two way zip Quilted lining Taped seams Conforms to EN ISO 20471 Class: 3 Conforms to EN343 3:1

**S | Z E S** S | M | L | XL | 2XL | 3XL

**COLOURS** Yellow | Orange

79





## 225 HI VIS VEST

The Hi-Vis Waistcoat is your most easyto-deploy item of safety equipment. Just slip it on, and Velcro the front for instant visibility. Its simplicity and flexibility make it a standard item of workwear for factories, goods yards, highways and construction sites across the UK.

MATERIALS 100% Polyester

**FEATURES** Velcro closure Conforms to EN ISO 20471 Class: 2

**S | Z E S** S | M | L | XL | 2XL | 3XL | 4XL

**COLOURS** Yellow | Orange













## **444** WAREHOUSE COAT

MATERIALS 240gsm 65% Polyester | 35% Cotton

**FEATURES** Concealed studs Vented back

SIZES XS - 2XL (S - 2XL Navy)

**COLOURS** White | Navy

## **444C** CHILDS WAREHOUSE COAT

**MATERIALS** 240gsm 65% Polyester | 35% Cotton

FEATURES Concealed studs Vented back

**SIZES** 5-6 | 7-8 | 9-10 | 11-12 | 13

**COLOURS** White







## **333** TEARAWAY JUNIOR COVERALL

Who doesn't enjoy getting mucky? When you're a child, the most fun tends to create the most mess. That's what our Tearaway Junior Coveralls are for. You don't have to worry how messy the game gets. When it's over, the coveralls go in the wash and your child goes back to the clothes you care about.

**MATERIALS** 240gsm Hardwearing fabric 65% Polyester | 35% Cotton

FEATURES Velcro chest pockets Action back with elastication Covered placket Velcro fastening

**S | Z E S** 1-2 | 2-3| 3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13 | 14 AGE

20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 CHEST

**C O L O U R S** Navy | Royal | Red | Woodland

















# **199** JUNIOR LOGO HOODIE

When your little one wants to look like Mum/Dad, get them the Tuffstuff Junior Logo Hoodie. The same quality jersey knit, comfortable fit and warm lined hood as our Adults Logo Hoodie, just made to fit little helpers!

#### MATERIALS

320gsm 50% Polyester | 50% Cotton

#### FEATURES

Jersey knit Lined hood Front pouch pocket Taped neck Reactive dyed

#### SIZES

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

## **COLOURS** Black | Grey







# **711J PRO WORK JUNIOR TROUSER**

Our best-selling Pro Work Trousers are too good to keep to adults. So we made a pair for creative and inventive youngsters, triplestitched to withstand the most rugged of junior building projects. Holster pockets and knee-pad pockets mirror the comfort and functionality their parents demand.

MATERIALS 330gsm 65% Polyester | 35% Cotton

FEATURES Triple stitched Adjustable waistband Holster pockets Knee pad pockets YKK zip

**SIZES** 3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

**COLOURS** Black | Grey

















# **983** SPLASHFLEX TROUSER

These are the elasticated pull-on trousers to go with the Splashflex Jacket. Worn together, they give your child a top-to-toe barrier against the worst of the British weather. Both items are windproof, tear-resistant and waterproof to 8,000mm. They put the fun back into wet days.

## MATERIALS

190gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof to 8000mm Windproof Tear resistant Elasticated waist and hems Studded ankle adjustments

## **SIZES** 3-4 |5-6 | 7-8 | 9-10 | 11-12 | 13





## **283** SPLASHFLEX JACKET

When the heavens open, happy-go-lucky children dash outside. More puddles to splash in, more rainbows to chase, more giggles to brighten their day. Because the waterproof For-Tex fabric in their hooded Splashflex Jacket always keeps them dry. Even better, the reflective tape and piping keeps them visible.

**MATERIALS** 190gsm PU coated fabric 100% Polyester

#### FEATURES

Waterproof to 8000mm

Windproof

Tear resistant

Zip front with studded storm flap

Elasticated cuff

Reflective piping to hood, shoulders and tape to arms for increase visibility

**SIZES** 3-4 |5-6 | 7-8 | 9-10 | 11-12 | 13

















# **583** SPLASHFLEX BIB 'N' BRACE

Perfect for rainy days and jumping in puddles, our Splashflex Bib and Brace is made from super waterproof, windproof and tear resistant PU. The shoulder straps are fully adjustable and the buckles are big enough for small hands. Press stud adjustability at the chest and elasticated hems ensure a snug fit, while reflective detailing on the legs help your little one be seen. Even if they are covered in mud!

#### MATERIALS

190gsm PU coated fabric 100% Polyester

## FEATURES

Waterproof to 8000mm Windproof Tear resistant Adjustable elastic braces Chest press stud adjustment for a snug fit Reflective tape on leg for increased visibility Elasticated hem

**SIZES** 3-4 |5-6 | 7-8 | 9-10 | 11-12 | 13





## 323 SPLASHAWAY COVERALL

Nothing dampens the spirits of children wearing Splashaway Coveralls. A lightweight, waterproof, breathable fabric keeps water out and prevents moisture build-up inside. With taped seams, grown-on hood, reflective piping, and elasticated hem and sleeves, this is the all-in-one for a day of joyful, rainsoaked mayhem.

## MATERIALS 80gsm 100% Polyester

FEATURES

Water resistant fabric to 3000mm Breathable fabric to 2000mm Windproof Soft and flexible fabric Grown on hood Taped seams

**SIZES** 1-2 | 2-3 | 3-4 | 5-6 | 7-8

**COLOURS** Navy | Red











# 801 **THERMAL LONG SLEEVE VEST**

MATERIALS 180gsm 50% Polyester | 50% Cotton

SIZES S | M | L | XL | 2XL

FEATURES Brushed fabric Light weight material COLOURS Denim | White



MATERIALS 180gsm 50% Polyester | 50% Cotton SIZES S | M | L | XL | 2XL

FEATURES Brushed fabric Light weight material COLOURS Denim | White





## 803 **THERMAL LONG JOHN**

MATERIALS 180gsm 50% Polyester | 50% Cotton SIZES S | M | L | XL | 2XL

FEATURES Brushed fabric Light weight material COLOURS Denim | White



# **401** THINSULATE KNITTED HAT

MATERIALS	SIZES
40gsm Thinsulate lined	One Size
100% Acrylic	

**FEATURES** Simple Practical **COLOURS** Black | Navy | Green

#### Sold in packs of 12



## **418** FLEECE NECK WARMER/HAT

MATERIALS	SIZES
100% Polyester	One Size

**FEATURES** Brushed fabric Adjustable **C O L O U R S** Black

Sold in packs of 12

# **601** THINSULATE FLEECE GLOVE

MATERIALS				
40gsm Thinsulate lined				
100% Polyester				

**SIZES** One Size

COLOURS

FEATURES

Velcro adjustment

Black





# **602** THINSULATE KNITTED GLOVE

MATERIALS	SIZES
40gsm Thinsulate lined	One Size
100% Acrylic	
	COLOURS
FEATURES	Black

Elasticated cuff

Sold in packs of 12



## **603** THINSULATE FINGERLESS GLOVE

MATERIALS	SIZES
40gsm Thinsulate lined	One Size
100% Acrylic	
	COLOURS
FEATURES	Black
Ribbed cuff	
	Sold in packs of 12



## **604** THINSULATE SHOOTERS MITT

MATERIALS	SIZES
40gsm Thinsulate lined	One Size
100% Acrylic	

FEATURES

**COLOURS** Green

Top flap easily converts the fingerless mitt into full mitts

Sold in packs of 12



## **FF100** KNOX SAFETY BOOT

Knox Safety Boots are smart and practical, made for long days on your feet on rough terrain or in demanding locations. Steel protects your toes and soles, padding eases the pressure at the back of your ankles, and anti-scuff layers across the toes and heels keep your boots looking good.

MATERIALS 100% Leather

EN ISO 20345: 2011

FEATURES

S3 SRC

Leather WRU

Steel toe cap

Steel anti penetration midsole

Textured coated scruff cap and heel kicker

Padded collar

**SIZES** 6 - 13 UK

COLOURS

Black











## **FF107** WORKFORCE SAFETY BOOT

These are great all-round boots for everyday wear. We designed them to do the job, not to kick up a fuss - to protect your toes from falling debris, and your soles from vicious spikes. With their tough leather uppers and non-slip soles, they keep you mobile, upright and safe.





**MATERIALS** 100% Leather

FEATURES EN ISO 20345: 2011 S1P SRC Steel toe cap Steel anti penetration midsole Dual density PU sole

**S I Z E S** 6 - 13 UK

**COLOURS** Black





## FF103 NELSON SAFETY BOOT

A pair of no-nonsense safety boots for reliable, day-long protection. This style of pull-on boot, with its neat leather upper, has long been popular with farmers and other rural trades. A steel toe cap and steel midsole do their vital protective work so you can crack on with the job you love.

MATERIALS

FEATURES EN ISO 20345: 2011 S1P SRC Leather upper Steel toe cap Steel anti penetration midsole Dual density PU sole

**SIZES** 6 - 12 UK

**COLOURS** Black | Brown











# **FF104** REGENT SAFETY DEALER BOOT

Stamp out your presence in our smart brown dealer boots. With steel in the midsole, a steel capped toe, excellent ankle support at the back and an upper of full-grain crazyhorse leather, these are the boots to keep you safely on your feet all day long.



## MATERIALS

100% Leather

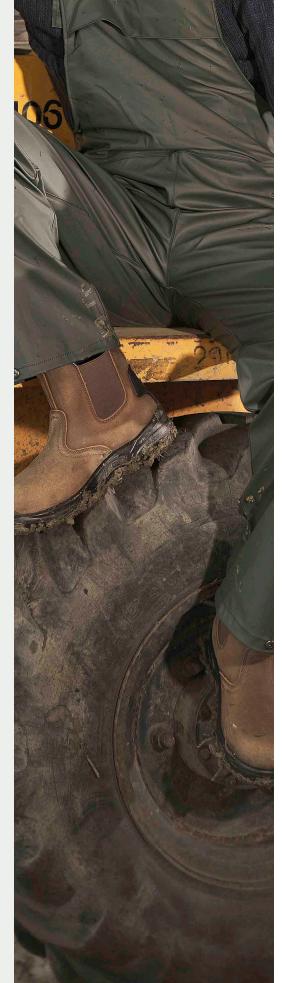
#### FEATURES

EN ISO 20345: 2011 S1P SRC Full grain crazy horse leather upper Ankle support system Steel toe cap Steel anti penetration midsole Dual density PU sole

#### SIZES

6 - 12 UK

COLOURS Brown









## FF112 DEBEN SAFETY BOOT

These waterproof, full grain leather safety boots will keep your feet comfortable and protected in even the toughest working environment. A steel toe cap, anti-penetration midsole, and TPU toe guard provide the performance you'd expect. While the padded collar and comfort insoles will keep your feet feeling fresh after the longest days grafting.

100% Leather FEATURES EN ISO 20345: 2011 S3 SRC WR HRO Full grain leather WRU Steel toe cap Steel anti penetration midsole Durable rubber sole TPU anti-scruff toe guard Waterproof membrane

MATERIALS

**SIZES** 6 - 13 UK

Padded collar

**COLOURS** Black | Brown











## **FF102** TOLEDO WATERPROOF SAFETY BOOT

You work in all weathers, so why not your boots? This pair works hard to keep everything out. A waterproof membrane holds the wet at bay, while steel protects your toes and your soles from the perils of a tough working environment. They're comfy too, with a padded collar to prevent rubbing.







#### MATERIALS

100% Leather

#### FEATURES

EN ISO 20345: 2011 S3 SRC Leather WRU Steel toe cap Steel anti penetration midsole Padded collar Dual density PU sole

## **SIZES** 6 - 12 UK

**COLOURS** Black





## **FF109** ELITE FLYKNIT SAFETY TRAINER

Safety trainers for a worker who's fast on their feet and light on their toes. These trainers are so smart you could wear them for a trip round town. But you'll keep them for work because you know their steel toe caps and oil-andacid-resistant soles won't let you down.

**MATERIALS** Flyknit

FEATURES EN ISO 20345: 2011 S1 SRA Flexible flyknit upper Steel toe cap Lightweight Breathable Oil and acid resistant sole

**SIZES** 5 - 13 UK

**COLOURS** Grey









## SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/ under other layers. This may vary from manufacturer to manufacturer.

## WORKWEAR

GARMENT SIZE	XS	S	м	L	XL	2XL	3XL
CHEST   INCHES	32 - 34	36 - 38	40 -42	44 - 46	48 - 50	52 - 54	56 - 58
CHEST   CM	81-86	92 - 96	102 - 107	112 - 117	122 - 127	132 - 137	142 - 147
WAIST   INCHES	26 - 28	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52

#### HOW TO MEASURE

CHEST	Around the chest, just under the arms and across the shoulder blades
WAIST	Around the narrowest part of the waist

## FOOTWEAR

ИК	6	7	8	9	10	11	12	13
EURO	40	41	42	43	44	46	47	48

HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel

## CHILDS WEAR

SIZE	20	22	24	26	28	30	32	34
AGE	1-2	2 - 3	3 - 4	5 -6	7 - 8	9 - 10	11 - 12	13



## WHAT IS EN343

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first (X) judges its ability to protect against water penetration, while the second (Y) measures breathability in those conditions. They are then rated from one to three in these categories:

(X)	(X) WATER PENETRATION RESISTANCE		BREATHABILITY
1	Minimum level of rain protection	1	Not classified as breathable under EN343
2	Intermediate rain protection	2	Intermediate level of breathability
3	Highest level of rain protection	3	Highest level of breathability

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

## EN343 PRODUCTS

221

AIRFLEX JACKET

941 AIRFLEX LEGGINGS **251** AIR REFLEX JACKET

921

521

AIRFLEX BIB 'N' BRACE



AIR REFLEX TROUSER

AIRFLEX TROUSER

## WHAT DOES EN ISO 20345 : 2011 MEAN?

It specifies basic and additional (optional) requirements for safety footwear. All products MUST meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

## ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

P	c	А
PENETRATION RESISTANCE	CONDUCTIVE	ANTISTATIC
		HI INSULATION AGAINST HEAT
ELECTRICITY INSULATING FOOTWEAR	ENERGY ABSORPTION	INSULATION AGAINST HEAT
CI	<b>WR</b> WATER RESISTANCE	M METATARSAL PROTECTION
AN	CR	WRU
ANKLE PROTECTION	CUT RESISTANT UPPER	WATER PENETRATION & WATER AE

HRO

OUTSOLE RESISTANCE TO HOT CONTACT

FO FUEL OIL-RESISTANT OUTSOLE WATER PENETRATION & WATER ABSORPTION

#### SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

#### SB

#### TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

#### **S3**

MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

#### **S1**

ANTISTATIC, OIL-RESISTANT & ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

#### **S2**

#### PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

#### **S4**

LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/ rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

#### S5

LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

#### STANDARDS FOR NON-SLIP SHOES

#### SRA

\_\_\_\_\_

SRB

SRC

TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION) TESTED ON STEEL WITH GLYCEROL

TESTED UNDER SRA AND SRB CONDITIONS



CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabric feature enhanced tear and abrasion resistance, and long-lasting durability.



Thinsulate<sup>™</sup> insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate<sup>™</sup> insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.



Fabric made with COOLMAX<sup>®</sup> CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.



A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-Tex fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.



A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.



A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-Tex 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

# ALPHABETICAL

CODE	PRODUCT	PAGE		CODE	PRODUCT	PAGE	
251	AIR REFLEX JACKET	68		146	MELTON SHIRT	39	
951	AIR REFLEX TROUSER	67		FF103	NELSON SAFETY DEALER BOOT	94	
521	AIRFLEX BIB 'N' BRACE	70		293	NEWPORT JACKET	27	
221	AIRFLEX JACKET	66		325	ORWELL COVERALL	71	
941	AIRFLEX LEGGINGS	69		125	PENARTH HOODIE	57	
921	AIRFLEX TROUSER	65		126	PORTMAN HOODIE	58	
805	BASEWEAR BOTTOM	33	NEW DESIGN	410	PRO WORK BEANIE	37	
808	BASEWEAR TOP	33	NEW DESIGN	229	PRO WORK BODYWARMER	25	
544	BIB 'N' BRACE	77		187	PRO WORK HOODIE	07	
282	BRECKLAND BODYWARMER	51		711J	PRO WORK JUNIOR TROUSER	84	
168	CAMDEN MID-LAYER	09	NEW	420	PRO WORK NECK WARMER	36	
901C	CAMO COMBAT TROUSER	49		134	PRO WORK POLO	04	
223	CARLTON BODYWARMER	54		811	PRO WORK SHORT	21	
444C	CHILDS WAREHOUSE COAT	81		711	PRO WORK TROUSER	15	
299	CLEVELAND JACKET	26		815	PROFLEX SHORT	18	NEW
901	COMBAT TROUSER	48		715	PROFLEX TROUSER	10	
120	CREW NECK COMBAT JUMPER	43		377	QUILTED COVERALL	74	
FF112	DEBEN SAFETY BOOT	96		412	REFLECTIVE BEANIE	37	
275	DOWNHAM BODYWARMER	53		FF104	REGENT SAFETY DEALER BOOT	95	
238	EASTON PULLOVER	41		245	RUTLAND JACKET	60	
415	ELITE BOBBLE HAT	37		945	RUTLAND TROUSER	61	
235	ELITE BODYWARMER	23		204	SELKIRK JACKET	56	
804	ELITE BOXERS	35		256	SNAPE JACKET	31	
FF109	ELITE FLYKNIT SAFETY TRAINER	98		323	SPLASHAWAY COVERALL	88	
607	ELITE LOW CUT SOCK	35		523	SPLASHFLEX BIB 'N' BRACE	87	
131	ELITE POLO	03		283	SPLASHFLEX JACKET	86	
151	ELITE T-SHIRT	01		983	SPLASHFLEX TROUSER	85	
827	ELITE WORK SHORT	20		252	STANTON JACKET	30	
727	ELITE WORK TROUSER	14		344	STUD FRONT COVERALL	75	
844	ENDURO SHORT	14		2 <b>95</b>	SUTHERLAND WINDBREAKER	28	NEW COLOUR
710	EXCEL WORK TROUSER	13		100	TATTERSALL SHIRT	40	NEW OOLOOK
606	EXTREME WORK SOCK	35		333	TEARAWAY JUNIOR COVERALL	82	
700	EXTREME WORK TROUSER	12		802	THERMAL SHORT SLEEVE VEST	89	
418	FLEECE NECK WARMER / HAT	90		802	THERMAL LONG JOHN	89	
320	FLEX COVERALL	72		801	THERMAL LONG SLEEVE VEST	89	
220	FLEX JACKET	64		603	THINSULATE FINGERLESS GLOVE	91	
219	FLEX LINED JACKET	62		601	THINSULATE FLEECE GLOVE	90	
920	FLEX TROUSER	63		602	THINSULATE KNITTED GLOVE	91	
263	HALE JACKET	29		401	THINSULATE KNITTED HAT	90	
262	HARRIS JACKET	55		604	THINSULATE SHOOTER MIT	91	
273	HATTON JACKET	32		FF102	TOLEDO WATERPROOF SAFETY BOOT	97	
177	HENDON HOODIE	05		605	TOUCH SCREEN GLOVE	36	
265	HI VIS BOMBER JACKET	78		166	TUFFSTUFF LOGO HOODIE	06	NEW
210	HI VIS MOTORWAY JACKET	79		155	TUFFSTUFF LOGO T-SHIRT	02	NEW
225	HI VIS VEST	80		610	TUFFSTUFF PRO WORK GLOVE	34	NEW
234	HOLKHAM JACKET	59		717	TUFFSTUFF WORK JOGGER	16	
279	HOWDEN HOODED BODYWARMER	24		120V	V-NECK COMBAT JUMPER	44	
188	HUDSON HOODIE	08	NEW	444	WAREHOUSE COAT	81	
143	HYDE SHIRT	38		167	WORKFORCE 1/4 ZIP SWEAR SHIRT	42	
818	HYPERFLEX SHORT	22	NEW SIZE	318	WORKFORCE COVERALL	73	
718	HYPERFLEX WORK TROUSER	17	NEW SIZE	FF107	WORKFORCE SAFETY BOOT	93	
199	JUNIOR TUFFSTUFF LOGO HOODIE	83	NEW	816	WORKFORCE SHORT	50	
779	KNEE PADS	36		916	WORKFORCE TROUSER	47	
FF100	KNOX SAFETY BOOT	92		222	WROXHAM BODYWARMER	52	
207	LOMOND JACKET	46		725	X-MOTION TROUSER	11	
205	MELROSE JACKET	45		366	ZIP FRONT COVERALL	76	

NUMERICAL

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143	HYDE SHIRT	38		521	AIRFLEX BIB 'N' BRACE	70	
146	MELTON SHIRT	39	NEW	544	BIB 'N' BRACE	77	
151	ELITE T-SHIRT	01		583	SPLASHFLEX BIB 'N' BRACE	87	
155	TUFFSTUFF LOGO T-SHIRT	02	NEW	601	THINSULATE FLEECE GLOVE	90	
166	TUFFSTUFF LOGO HOODIE	06	NEW	602	THINSULATE KNITTED GLOVE	91	
167	WORKFORCE 1/4 ZIP SWEAR SHIRT	42		603	THINSULATE FINGERLESS GLOVE	91	
168	CAMDEN MID-LAYER	09	NEW	604	THINSULATE SHOOTER MIT	91	
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210	HI VIS MOTORWAY JACKET	79		711J	PRO WORK JUNIOR TROUSER	84	
219	FLEX LINED JACKET	62		715	PROFLEX TROUSER	10	
220	FLEX JACKET	64		717	TUFFSTUFF WORK JOGGER	16	
220	AIRFLEX JACKET	66		718	HYPERFLEX WORK TROUSER	17	NEW SIZE
222	WROXHAM BODYWARMER	52		725	X-MOTION TROUSER	11	
222	CARLTON BODYWARMER	54		727	ELITE WORK TROUSER	14	
225	HI VIS VEST	80		779	KNEE PADS	36	
229	PRO WORK BODYWARMER	25		801	THERMAL LONG SLEEVE VEST	89	
234	HOLKHAM JACKET	59		802	THERMAL SHORT SLEEVE VEST	89	
234	ELITE BODYWARMER	23		803	THERMAL LONG JOHN	89	
233	EASTON PULLOVER	41		804	ELITE BOXERS	35	
245	RUTLAND JACKET	60		805	BASEWEAR BOTTOM	33	NEW DESIGN
245	AIR REFLEX JACKET	68		808	BASEWEAR TOP	33	NEW DESIGN
252	STANTON JACKET	30		811	PRO WORK SHORT	21	
252	SNAPE JACKET	31		815	PROFLEX SHORT	18	NEW
262	HARRIS JACKET	55		816	WORKFORCE SHORT	50	NLW
263	HALE JACKET	29		818	HYPERFLEX SHORT	22	NEW SIZE
265	HI VIS BOMBER JACKET	78		827	ELITE WORK SHORT	20	
273	HATTON JACKET	32		844	ENDURO SHORT	19	
275	DOWNHAM BODYWARMER	52		901	COMBAT TROUSER	48	
275	HOWDEN HOODED BODYWARMER	24		901C	CAMO COMBAT TROUSER	40	
282	BRECKLAND BODYWARMER	51		916	WORKFORCE TROUSER	47	
282	SPLASHFLEX JACKET	86		920	FLEX TROUSER	63	
283	NEWPORT JACKET	27		921	AIRFLEX TROUSER	65	
273 295	SUTHERLAND WINDBREAKER	28	NEW COLOUR	941	AIRFLEX LEGGINGS	69	
299	CLEVELAND JACKET	26	NEW ODEOON	945	RUTLAND TROUSER	61	
318	WORKFORCE COVERALL	73		951	AIR REFLEX TROUSER	67	
320	FLEX COVERALL	73		983	SPLASHFLEX TROUSER	85	
320	SPLASHAWAY COVERALL	88		983 FF100	KNOX SAFETY BOOT	85 92	
323	ORWELL COVERALL	71		FF100	TOLEDO WATERPROOF SAFETY BOOT		
325	TEARAWAY JUNIOR COVERALL	82		FF102 FF103	NELSON SAFETY DEALER BOOT	94	
	STUD FRONT COVERALL	82 75		FF103 FF104	REGENT SAFETY DEALER BOOT	74 95	
344	ZIP FRONT COVERALL	75 76			WORKFORCE SAFETY BOOT	95 93	
366 377	QUILTED COVERALL	78 74		FF107 FF109	ELITE FLYKNIT SAFETY TRAINER	73 98	
	THINSULATE KNITTED HAT	74 90		FF109	DEBEN SAFETY BOOT	96	
401		/0		11112		,0	

#### CASTLE CLOTHING LTD : WORKWEAR FOR A HARD-WORKING NATION

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