WORKWEAR & SAFETY FOOTWEAR

2020 / 2021
NEW IN

In addition to a number of eye catching new styles this year sees the introduction of our first ever full stretch work trouser the 715 ProFlex.
## Trousers

### Tuffstuff

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<tr>
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<tbody>
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## Waterproofs

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## Outerwear

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## Childrens Wear

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### Essentials

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## Coveredalls

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TuffStuff is the quality workwear range tried and trusted by trade professionals. Combining modern design with innovative, protective fabrics.

Made for hard work, TuffStuff offers high performing, stylish workwear you can truly rely on.
Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate™ insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.

CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabric feature enhanced tear and abrasion resistance, and long-lasting durability.

Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.

A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-Tex fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.

A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-Tex 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on. Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/under other layers. This may vary from manufacturer to manufacturer.

<table>
<thead>
<tr>
<th>CLOTHING SIZE CHART</th>
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<tbody>
<tr>
<td>GARMENT SIZE</td>
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<tr>
<td>CHEST</td>
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<td>CHEST</td>
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<td>WAIST</td>
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HOW TO MEASURE

CHEST | Around the chest, just under the arms and across the shoulder blades

WAIST | Around the narrowest part of the waist

<table>
<thead>
<tr>
<th>FOOTWEAR SIZE CHART</th>
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<tr>
<td>UK</td>
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<td>EURO</td>
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HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel.
The top of the range 700 Extreme Trouser combines hardwearing canvas material and Cordura trim and is up to any job you choose.

**FABRIC**
320gsm Canvas  
65% Polyester / 35% Cotton

**SIZES**
28” - 44”

**LEG LENGTHS**
Regular 30”  
Long 32.5”

**FEATURES**
Detachable holster pockets  
ID pocket  
Knee pad pockets  
Triple stitched  
Cordura trim  
YKK zip

**COLOURS**
Black  
Navy  
Grey/Black

**WASH & CARE**

The 710 Excel is a variant of the 711 with the addition of Tuff-Tex trim.

**FABRIC**
350gsm
65% Polyester / 35% Cotton

**SIZES**
28” - 44”

**LEG LENGTHS**
- Regular 30”
- Long 32.5”

**FEATURES**
- Two-tone
- Holster pockets
- Knee pad pockets
- Triple stitched
- Tuff-Tex trim
- YKK zip

**COLOURS**
- Grey/Black
- Stone/Black

**WASH & CARE**
711 | **PRO WORK TROUSER**

Our best selling 711 Pro Work Trouser has hardwearing fabric, a large range of colours and sizes, and an exceptional price.

**FABRIC**
330gsm
65% Polyester / 35% Cotton

**SIZES**
28" - 48"

**LEG LENGTHS**
Regular 30"
Long 32.5"
Extra Tall 35" | **30" - 40" BLACK ONLY** |

**FEATURES**
Holster pockets
Knee pad pockets
Triple stitched
YKK zip

**COLOURS**
Black
Navy
Grey
Stone
Green

**WASH & CARE**

715 | **PROFLEX TROUSER**

Slim fitting and packed full of features, our first ever full stretch trouser the 715 ProFlex is an evolutionary take on the traditional work trouser.

**FABRIC**
260gsm
63% Polyester / 34% Cotton / 3% Spandex

**SIZES**
28" - 48"

**LEG LENGTHS**
Regular 30"
Long 32.5"
Extra Tall 35" | **30" - 40" ONLY** |

**FEATURES**
Full stretch fabric
Slim fit
Tuck away Tuff-Tex reinforced holster pockets
Top loading Tuff-Tex 2.0 knee pad pockets
Tuff-Tex reinforced hem
Triple stitched
YKK zip

**COLOURS**
Black
Navy

**WASH & CARE**

NEW
**717 | TUFFSTUFF WORK JOGGER**

The TuffStuff 717 Work Jogger, providing superb comfort and warmth whilst working.

**FABRIC**
320gsm
50% Polyester / 50% Cotton

**SIZES**
S - 2XL

**FEATURES**
Hammer loop
Drawcord waistband
Knee pad pockets

**COLOURS**
Black
Navy
Grey

**WASH & CARE**

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**718 | HYPERFLEX WORK TROUSER**

A contemporary design, with four way stretch, the 718 Hyperflex Trouser provides incredible comfort, functionality and flexibility.

**FABRIC**
260gsm
93% Polyester / 7% Spandex

**SIZES**
S - 2XL

**FEATURES**
4 way stretch
Slim fit
Tuff-Tex 2.0 reinforced knee protection
Adjustable waistband
Gusset at crotch

**COLOURS**
Black

**WASH & CARE**

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The 725 X-Motion Work Trouser is a modern fitting, technical lighter weight work trouser. With its 4 way stretch panels, Tuff-Tex trim triple stitching and YKK zips, it is built for comfort and hard work.

**FABRIC**
250gsm
65% Polyester / 35% Cotton

**SIZES**
28” - 44”

**LEG LENGTHS**
Regular 30”
Long 32.5”

**FEATURES**
- X-Motion polyamide stretch panels for superior comfort and flexibility
- Tuff-Tex trim to main wear areas
- Triple stitched seams
- Knee pad pockets
- Easy access holster pockets
- Secure zipped rear and cargo pockets
- Rule pocket and numerous tool pockets
- YKK zip

**COLOURS**
Grey

**WASH & CARE**
- Hand wash
- Drip dry
- Warm iron
- Do not dry clean
The 727 Elite work trouser, with its rip-stop material is strong, yet lightweight and durable.

**FABRIC**
- 210gsm Lightweight Rip-Stop Fabric
- 65% Polyester / 35% Cotton

**SIZES**
- 28” - 44”

**LEG LENGTHS**
- Regular 30”
- Long 32.5”

**FEATURES**
- Tuff-Tex trim to main wear areas
- Adjustable waistband
- Knee pad pockets
- Reflective rear trim
- Multi-pocketsed
- Triple stitched
- YKK zip

**COLOURS**
- Black
- Sand/Black

**WASH & CARE**
- 30° C
- Machine wash
- Tumble dry
- Iron
- Do not dry clean
Based on our best selling trouser, the 811 Pro Work Short features reinforced back pockets and triple stitching ensuring they are built to last.

**FABRIC**
330gsm
65% Polyester / 35% Cotton

**SIZES**
30" - 44"

**FEATURES**
Triple Stitched
Cargo style
YKK zip

**COLOURS**
Black
Navy

**WASH & CARE**

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| 811 | PRO WORK SHORT |

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822 | ENDURANCE WORK SHORT

The hardwearing rip-stop fabric combined with a hammer loop, cargo pockets and holster pockets make the 822 Endurance our most popular short.

FABRIC
235gsm
65% Polyester / 35% Cotton

SIZES
30” - 44”

FEATURES
Cargo style
Rip-stop fabric
Contrast stitching
Triple stitched
YKK zip

COLOURS
Black
Navy
Sand

WASH & CARE
**827 | ELITE WORK SHORT**

Our 827 Elite Work Short, with its rip-stop tear resistant material and Tuff-Tex trim is a tough yet comfortable multi pocket work short, perfect for many trades.

**FABRIC**
220gsm
Lightweight Rip-Stop
65% Polyester / 35% Cotton

**SIZES**
30” - 44”

**FEATURES**
Tuff-Tex trim to main wear areas
Triple stitched seams
Deep double front pockets
Combat style side pockets with screwdriver, knife, phone and pen pockets
YKK zip

**COLOURS**
Grey
Sand

**WASH & CARE**

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The 131 Elite Polo is a moisture wicking polo with modern and comfortable fit, which has been designed to keep you cool in all conditions.

**FABRIC**
- 170gsm
- 100% Polyester

**SIZES**
- S - 2XL

**FEATURES**
- Quick drying
- Lightweight
- Breathable
- Moisture wicking
- Excellent colour retention
- Easy care

**COLOURS**
- Black
- Navy
- Grey

**WASH & CARE**
- Machine washable
PRO WORK POLO SHIRT

With its contrast panelled sides the 134 TuffStuff Polo complements our trouser style perfectly.

**FABRIC**
240gsm
50% Polyester / 50% Cotton

**SIZES**
S - 2XL

**FEATURES**
Easy care fabric
Contrast panels
Taped neckline

**COLOURS**
Black
Navy
Grey | NEW COLOUR |

**WASH & CARE**

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ELITE T-SHIRT

Lightweight and hardwearing the 151 Elite T-Shirt incorporates moisture wicking technology to keep you cool in all conditions.

**FABRIC**
170gsm
100% Polyester

**SIZES**
S - 2XL

**FEATURES**
Quick drying
Lightweight
Breathable
Moisture wicking
Excellent colour retention
Easy care
Reflective print to shoulders

**COLOURS**
Black
Grey

**WASH & CARE**

HARBORNE 2-TONE HOODIE

With its two-tone styling, brushed lining and lined hood, the 144 Harborne Hoodie, is as practical as it is stylish.

FABRIC
320gsm
60% Polyester / 40% Cotton

SIZES
S - 2XL

FEATURES
Jersey knit with brushed inner
Profile stitch pockets
Lined hood
Integrated neck hanging loop
Reactive dyed

COLOURS
Grey

WASH & CARE

HENDON HOODIE

Designed for everyday wear the TuffStuff 177 Hendon Hoodie offers great comfort and warmth whilst working.

FABRIC
320gsm
50% Polyester / 50% Cotton

SIZES
S - 2XL

FEATURES
Jersey knit
Lined hood
Front pouch pocket
Taped neck
Reactive dyed

COLOURS
Black
Grey
Navy

WASH & CARE


The 258 Hoxne Fleece, complete with a grown on hood and lighter weight panels under the arms to aid ventilation for all round performance.

**FABRIC**
- 330gsm Fleece
- 100% Polyester

**SIZES**
- S - 2XL

**FEATURES**
- 220gsm fleece under arms for comfort and breathability
- Zipped pockets
- Grown on hood
- Adjustable drawcord
- YKK zip

**COLOURS**
- Navy
- Grey

**WASH & CARE**
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**HOXNE FLEECE HOODIE**

[Image of man wearing a black Hoxne Fleece hoodie with a grown on hood and zipped pockets]
**HENHAM HOODIE**

The 237 Henham with its 340gsm hardwearing knitted outer is a heavyweight hoodie.

**FABRIC**
- 340gsm
- 100% Polyester

**SIZES**
- S - 2XL

**FEATURES**
- Hardwearing knitted marl fabric
- Fleece inner
- Zipped pockets

**COLOURS**
- Grey

**WASH & CARE**

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**240 OTLEY JACKET**

A versatile option with durable knitted fabric and softshell panelling, the 240 Otley is suitable as outerwear or as mid layer depending on the weather.

**FABRIC**
- 380gsm
- 100% Polyester

**SIZES**
- S - 2XL

**FEATURES**
- Heavyweight knit
- Softshell reinforcement
- 2 zipped side entry pockets
- Elasticated cuff

**COLOURS**
- Grey
  - Navy

**WASH & CARE**

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235 | ELITE BODYWARMER

The modern bodywarmer constructed with nylon rip-stop core panels and ThermoFort lining give the 235 Elite excellent thermal properties.

FABRIC
70gsm
220gsm ThermoFort Lining
100% Nylon

SIZES
S - 2XL

FEATURES
Hardwearing rip-stop fabric
Zipped pockets
Lightweight

COLOURS
Black

WASH & CARE


**PRO WORK BODYWARMER**

The 229 Pro Work Bodywarmer is made from hardwearing polyester oxford fabric with reflective trim.

**FABRIC**
Hardwearing Oxford Outer
100% Polyester

**SIZES**
S - 3XL

**FEATURES**
Reflective trim
Windproof
Zipped chest pocket
Internal pocket
Two side entry pockets

**COLOURS**
Navy
Grey

**WASH & CARE**
Sponge clean only

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**CLEVELAND JACKET**

With its concealed hood and windproof outer, the 299 Cleveland is a good choice for a weather resistant longer length jacket.

**FABRIC**
Hardwearing Oxford Outer
100% Polyester

**SIZES**
S - 3XL

**FEATURES**
Water resistant fabric to 2000mm
Reflective trim
Windproof
Internal pocket
Fleece lined

**COLOURS**
Black
Navy

**WASH & CARE**
Sponge clean only
293 | NEWPORT JACKET

The 293 Newport Jacket is ideal for modern corporate use. With its durable outer and taped seams this jacket is totally waterproof and windproof.

**FABRIC**
100% Nylon Outer
100% Polyester Lining

**SIZES**
S - 2XL

**FEATURES**
Hardwearing outer with DWR coating
PU coated Nylon
Waterproof fabric to 5000mm
Taped seams
Windproof
Fleece lined with embroidery access
Reflective piping
Zipped side and chest pockets
Concealable hood

**COLOURS**
Black
Navy

**WASH & CARE**

252 | STANTON JACKET

With its reflective piping and waterproof zips the 252 Stanton offers a premium corporate look within our 3 layer softshell range.

**FABRIC**
340gsm Softshell
96% Polyester / 4% Spandex

**SIZES**
S - 3XL

**FEATURES**
Breathable to 2000mvp
Waterproof TPU membrane to 5000mm
Fleece lined
Waterproof zips

**COLOURS**
Black

**WASH & CARE**

NEWPORT JACKET

NEWPORT JACKET

NEWPORT JACKET

NEWPORT JACKET
259 | HOPTON JACKET

A modern and stylish waterproof, the 259 Hopton Jacket, partnered with a quilted lining for impressive thermal retention.

FABRIC
100% Polyester Melange

SIZES
S - 2XL

FEATURES
- Hardwearing melange outer
- Waterproof fabric to 3000mm with TPU membrane
- Quilted lining
- Taped seams
- Zipped chest and side pockets
- Internal pocket with headphone access
- Adjustable hem and hood

COLOURS
Grey

WASH & CARE
- - - -
The 256 Snape Jacket is a hybrid, combining softshell with nylon rip-stop core panels creating an agile stylish jacket.

**FABRIC**
- 70gsm
- 220gsm ThermoFort Lining
- 100% Nylon

**SIZES**
- S - 2XL

**FEATURES**
- Zipped hand warmer pockets
- Zipped chest pockets
- Adjustable cuffs
- ThermoFort insulation

**COLOURS**
- Black
- Grey/Black

**WASH & CARE**
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| 256 | SNAPE JACKET |
**273 | HATTON JACKET**

Designed with lightweight padding and softshell stretch panels the 273 Hatton Jacket is ideal for those on the move and wanting a modern look.

**NEW**

**FABRIC**
- 280gsm Softshell
- 130gsm ThermoFort Padding
- 380T Nylon

**SIZES**
- S - 2XL

**FEATURES**
- Softshell padding for increased comfort and movement
- Zipped chest pocket
- Side pockets
- Water resistant
- Windproof

**COLOURS**
- Black

**WASH & CARE**

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**263 | HALE JACKET**

With an innovative air trapping hexagonal fleece lining the 263 Hale Jacket is versatile, tough and ideal for everyday use.

**NEW**

**FABRIC**
- 380gsm Mechanical Stretch Fabric
- 100% Polyester Pique

**SIZES**
- S - 2XL

**FEATURES**
- Waterproof TPU membrane to 8000mm
- Breathable to 2000mvp
- Fleece lining with hexagonal design to aid air circulation
- Windproof
- Zipped side pockets
- Fleece lined adjustable hood

**COLOURS**
- Black
- Grey

**WASH & CARE**

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**808 | BASEWEAR TOP**

The 808 Basewear Top is an ideal base layer as it does not bunch up under your mid layer garment - perfect for under any workwear.

**FABRIC**
220gsm
92% Polyester / 8% Elastane

**SIZES**
S - 2XL

**FEATURES**
- 4 way stretch fabric
- Abrasion resistant
- Fast wicking
- Breathable
- Thermal

**COLOURS**
Black

**WASH & CARE**

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**805 | BASEWEAR BOTTOM**

The 805 Basewear Bottom is the perfect base layer acting as a second skin and is ideal under any of our work trousers.

**FABRIC**
220gsm
92% Polyester / 8% Elastane

**SIZES**
S - 2XL

**FEATURES**
- 4 way stretch fabric
- Abrasion resistant
- Fast wicking
- Breathable
- Thermal

**COLOURS**
Black

**WASH & CARE**

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**PRO WORK BEANIE**

**FABRIC**
3M Thinsulate
100% Acrylic

**SIZES**
ONE SIZE

**FEATURES**
Lined with soft microfleece for increased comfort
Chunky knit
2-Tone
Versatile cuffing

**COLOURS**
Black/Grey

**WASH & CARE**

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**TUFFTUFF REFLECTIVE BEANIE**

**FABRIC**
3M Thinsulate
100% Acrylic

**SIZES**
ONE SIZE

**FEATURES**
Lined with soft microfleece for increased comfort
Reflective thread and fluorescent fibre for increased visibility during the day

**COLOURS**
Yellow

**WASH & CARE**

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TUFFSTUFF KNEE PADS

FABRIC
E20 High Elastic Eva

SIZES
ONE SIZE

FEATURES
20 piece segmented design
Can be worn with all TuffStuff trousers
Articulated design for increased comfort and flexibility
Lightweight
Tough

COLOURS
Black

WASH & CARE
**EXTREME WORK SOCK**

**FABRIC**
- 34% Cotton
- 32% Coolmax®
- 29% Polyester
- 3% Viscose
- 2% Lycra®

**SIZES**
- UK 6 - 11

**FEATURES**
- COOLMAX CORE technology is engineered to keep you cool & dry
- Moisture away properties
- Ribbed leg
- Reinforced heel and toe
- Fully cushioned foot
- Arch support

**COLOURS**
- Black

**WASH & CARE**

**ELITE LOW CUT SOCK**

**FABRIC**
- 34% Cotton
- 32% Coolmax®
- 29% Polyester
- 3% Viscose
- 2% Lycra®

**SIZES**
- UK 6 - 11

**FEATURES**
- COOLMAX CORE technology is engineered to keep you cool & dry
- In turned comfort welt
- Fully cushioned foot
- Arch support

**COLOURS**
- Black/Grey

**WASH & CARE**
Fort - Established in 2019.
The new name for Blue Castle & Fortress.
Creating a comprehensive range of traditional and modern workwear offering practicality, comfort and exceptional value for money.
**816 | WORKFORCE SHORT**

A part elasticated waist, YKK zip and a zipped rear pocket make the 816 Workforce Short a functional yet affordable option.

**FABRIC**
245gsm
65% Polyester / 35% Cotton

**SIZES**
XS - 2XL

**FEATURES**
Part elasticated waist
Zipped rear pocket
YKK zip

**COLOURS**
Black
Navy

**WASH & CARE**

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**916 | WORKFORCE TROUSER**

The 916 Workforce Trouser with its three leg lengths and part elasticated waist continues to be the contract work trouser selected by many.

**FABRIC**
245gsm
65% Polyester / 35% Cotton

**SIZES**
28" - 48"

**LEG LENGTHS**
Short 29"
Regular 31"
Long 33"

**FEATURES**
Part elasticated waist
Cargo style
Knee pad pockets

**COLOURS**
Black
Navy

**WASH & CARE**

---
901 | **COMBAT TROUSER**

The conventional 901 Combat Trouser, with multi pockets making it ideal for all environments.

**FABRIC**
245gsm
65% Polyester / 35% Cotton

**SIZES**
28” - 44”

**LEG LENGTHS**
32.5”

**FEATURES**
Multi pocketed
Removable drawcords

**COLOURS**
Black
Navy
Green

**WASH & CARE**

![901 Combat Trouser images]
**901C | CAMO COMBAT TROUSER**

The conventional 901 Combat Trouser in camo print, with multi pockets making it ideal for all environments.

**FABRIC**
245gsm  
65% Polyester / 35% Cotton

**SIZES**
28" - 44"

**LEG LENGTHS**
32.5"

**FEATURES**
Multi pocketed  
Removable drawcords

**COLOURS**
Woodland  
Urban  
Night Urban

**WASH & CARE**

---

**909 | ACTION TROUSER**

Highly functional and practical work trouser, the 909 Action Trouser has a reinforced seat and nine other useful pockets.

**FABRIC**
245gsm  
65% Polyester / 35% Cotton

**SIZES**
28" - 44"

**LEG LENGTHS**
Regular 30"  
Long 32.5"

**FEATURES**
Multi pocketed  
Reinforced seat  
Knee pad pockets

**COLOURS**
Black  
Navy

**WASH & CARE**

---
**TATTERSALL SHIRT**

The 100 Tattersall, the classic timeless country checked shirt popular with farmers and country professionals.

**FABRIC**
Brushed Flannel  
65% Polyester / 35% Cotton

**SIZES**
M-3XL

**FEATURES**
Pleated back  
Twin needle stitched

**COLOURS**
Blue  
Green

**WASH & CARE**

---

**WORCESTER SHIRT**

A bold traditional check shirt, the 104 Worcester is brushed for comfort.

**FABRIC**
Brushed Flannel  
65% Polyester / 35% Cotton

**SIZES**
M-3XL

**FEATURES**
Pleated back  
Twin needle stitched

**COLOURS**
Blue  
Green

**WASH & CARE**

---
140 | **SALFORD SHIRT**

The 140 Salford is yarn dyed to ensure long-lasting colour retention and is made with thick hardwearing material helping it to look smart and work hard.

**FABRIC**
100% Cotton

**SIZES**
S-3XL

**FEATURES**
- Yarn dyed
- Single chest pocket
- Straight hem
- Thick
- Durable
- Hardwearing

**COLOURS**
Grey

**WASH & CARE**


142 | **THORPENESS SHIRT**

The 142 Thorpeness is a button-down collar shirt with a single chest pocket. In a colourful check it creates a sharply styled contemporary look.

**FABRIC**
55% Cotton / 45% Polyester

**SIZES**
S-3XL

**FEATURES**
- Cotton rich yarn dyed
- Single chest pocket
- Button down collar
- Straight hem

**COLOURS**
Multi-check

**WASH & CARE**


A variation of the classic Tattersall shirt, the 141 Woodbridge offers a modern design to suit traditional and new shirt buyers and features a single chest pocket.

**FABRIC**
55% Cotton / 45% Polyester

**SIZES**
S-3XL

**FEATURES**
Cotton rich yarn dyed
Single chest pocket
Straight hem

**COLOURS**
Green/Navy

**WASH & CARE**

![Image of the 141 Woodbridge Shirt](image-url)
The 125 Penarth, a full zip sherpa fleece lined hoodie is the go to style to keep you warm.

**FABRIC**
100% Polyester

**SIZES**
S-3XL

**FEATURES**
Sherpa fleece lined
Quilted hood
Two breast pockets
Side pockets

**COLOURS**
Blue
Green
Red

**WASH & CARE**

d • •
With its marl finish on the outside and fleece lining on the inside, the 238 Easton is the perfect choice to be worn daily.

**FABRIC**
340gsm Sweater Fleece
100% Polyester

**SIZES**
S-2XL

**FEATURES**
Hardwearing knitted marl fabric
Zipped pockets
Fleece inner

**COLOURS**
Navy
Green
Grey | NEW COLOUR |

**WASH & CARE**

The 120 Crew Neck Jumper continues to be a popular choice, as used by cadets and reserves alike.

**FABRIC**
Heavyweight 7 Gauge Knit
100% Acrylic

**SIZES**
S-3XL

**FEATURES**
Epaulettes
Elbow patches
Shoulder patches

**COLOURS**
Black
Navy
Green

**WASH & CARE**

![Image of the 120 Crew Neck Combat Jumper in different colors: Black, Navy, Green.](image-url)
**120V | V-NECK COMBAT JUMPER**

A classic design, the 120V V-Neck Combat Jumper is often worn by security guards and service trade personnel.

**FABRIC**
Heavyweight 7 Gauge Knit
100% Acrylic

**SIZES**
S-3XL

**FEATURES**
Epaulettes
Elbow patches
Shoulder patches

**COLOURS**
Black
Navy

**WASH & CARE**

---

**205 | MELROSE JACKET**

Our 205 Melrose Fleece Jacket is manufactured with anti pill polyester fleece with a smooth surface for easy decoration.

**FABRIC**
300gsm Fleece
100% Polyester

**SIZES**
XS-3XL

**FEATURES**
Anti pill finish
Two zipped side entry pockets
Adjustable hem

**COLOURS**
Black
Navy

**WASH & CARE**

---
LOMOND JACKET

The fully lined 207 Lomond Fleece Jacket provides the wearer with superior comfort and warmth.

FABRIC
360gsm Fleece
100% Polyester

SIZES
XS-2XL

FEATURES
Anti pill finish
Windproof
Microfibre lining
Internal pocket
Adjustable hem

COLOURS
Black
Navy

WASH & CARE

<table>
<thead>
<tr>
<th>207</th>
<th>LOMOND JACKET</th>
</tr>
</thead>
<tbody>
<tr>
<td>The fully lined 207 Lomond Fleece Jacket provides the wearer with superior comfort and warmth.</td>
<td></td>
</tr>
</tbody>
</table>

FABRIC
360gsm Fleece
100% Polyester

SIZES
XS-2XL

FEATURES
Anti pill finish
Windproof
Microfibre lining
Internal pocket
Adjustable hem

COLOURS
Black
Navy

WASH & CARE

| |
The 262 Harris, a competitively priced mainstay in our range, a great option if you are looking to remain warm and dry.

**FABRIC**
240gsm Hardwearing Outer
100% Polyester

**SIZES**
S-3XL

**FEATURES**
Waterproof fabric to 5000mm
Fleece lined
Windproof
Zipped side pockets
Embroidery access
Taped seams
Internal pocket

**COLOURS**
Black
Navy

**WASH & CARE**
SPONGE CLEAN ONLY
200 KELSO 2 LAYER SOFTSHELL

With a 200 Kelso Softshell you are getting a lightweight, versatile jacket at an incredible price. It is also great for branding.

FABRIC
260gsm
100% Polyester

SIZES
XS-3XL

FEATURES
High performance mechanical stretch fabric
Water and wind repellent finish
Breathable
Zipped side pockets
Two internal pockets

COLOURS
Black
Navy

WASH & CARE

---
The Selkirk, a best selling jacket with softshell stretch technology, extremely comfortable with waterproof 3 layer construction.

**FABRIC**
340gsm Softshell
94% Polyester / 6% Spandex

**SIZES**
XS-3XL

**FEATURES**
Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Windproof
Fleece lining
Zipped chest and side pockets
Adjustable hem and cuffs

**COLOURS**
Black
Navy
Grey

**WASH & CARE**
**HOLKHAM JACKET**

Our classic 3 layer 234 Holkham like the 204 but has the added advantage of a hood.

**FABRIC**
340gsm Softshell  
94% Polyester / 6% Spandex

**SIZES**
S-3XL

**FEATURES**
Waterproof TPU membrane to 5000mm  
Breathable to 2000mvp  
Windproof  
Fleece lining  
Three zipped pockets  
Adjustable hem  
Lined hood

**COLOURS**
Black  
Navy

**WASH & CARE**

---

**BRECKLAND BODYWARMER**

With its fleece bonded softshell fabric the 282 Breckland Bodywarmer is ideal for a professional look, whilst keeping you warm without compromising mobility.

**FABRIC**
340gsm Softshell  
94% Polyester / 6% Spandex

**SIZES**
S-3XL

**FEATURES**
Windproof  
Breathable  
Fleece lined  
Zipped chest pocket  
Zipped side pockets

**COLOURS**
Black  
Navy  
Grey

**WASH & CARE**
CARLTON BODYWARMER

A lightweight yet well insulated bodywarmer, the 223 Carlton is perfect for layering and an ideal alternative to a jacket.

FABRIC
280gsm Quilting
100% Polyester

SIZES
S-3XL

FEATURES
Hardwearing outer
Two zipped side entry pockets
Zipped chest pocket

COLOURS
Black
Navy
Grey
Green

WASH & CARE

**222 | WROXHAM BODYWARMER**

Our everyday polycotton bodywarmer, the 222 Wroxham remains one of our best sellers.

**Fabric**
160gsm Quilting
65% Polyester / 35% Cotton

**Sizes**
S-3XL

**Features**
- Hardwearing outer
- Two lower patch pockets with velcro® closure
- Zipped chest pocket
- Side handwarmer pockets
- Zipped front fastening with studded storm flap
- Internal pocket
- Embroidery access

**Colours**
- Black
- Navy
- Green

**Wash & Care**

---

**275 | DOWNHAM BODYWARMER**

Revised styling to keep it up to date. The 275 Downham has a comfortable fleece lining inside its padded shell.

**Fabric**
280gsm Quilting
100% Polyester

**Sizes**
S-2XL

**Features**
- Durable outer
- Comfortable fleece lining
- Internal pocket
- Zipped handwarmer pockets
- Fully padded for extra warmth
- Inside chest pocket

**Colours**
- Black
- Navy

**Wash & Care**

---
**231 | LINCOLN BODYWARMER**

Our lightweight rip-stop 231 Lincoln with its tear resistant outer has a fleece lining and multi pockets for various trades.

**FABRIC**
100% Polyester
Hardwearing Rip-Stop Fabric

**SIZES**
M-3XL

**FEATURES**
Utility vest
Fleece lined
Zipped chest pocket
Chest pocket with velcro® closure
Two zipped central pockets
Two lower patch pockets with velcro® closure
Internal pockets

**COLOURS**
Black
Navy
Green

---

**444 | WAREHOUSE COAT**

A traditional overcoat, the 444 Warehouse Coat is used in all types of industry including retail manufacturing and agriculture.

**FABRIC**
240gsm
65% Polyester / 35% Cotton

**SIZES**
S-2XL
XS-2XL | WHITE ONLY |

**FEATURES**
Concealed studs
Vented back

**COLOURS**
Navy
White

**WASH & CARE**

210 | HI-VIS JACKET

This 210 Hi-Vis Jacket will keep you warm and dry in poor weather conditions whilst providing you with maximum Class 3 Hi-Vis protection.

FABRIC
100% Polyester

SIZES
S - 3XL

FEATURES
Waterproof
Windproof
Concealed hood
Quilted lined
Taped seams
EN471 Class 3

COLOURS
Yellow
Orange

WASH & CARE

265 | HI-VIS BOMBER JACKET

The 265 Hi-Vis Bomber Jacket gives great protection against the wind and rain. So even in terrible weather, you will still be warm, dry and visible.

FABRIC
100% Polyester

SIZES
M - 3XL

FEATURES
Waterproof
Windproof
Concealed hood
Quilted lined
Taped seams
EN471 Class 3

COLOURS
Yellow
Orange

WASH & CARE


The 225 Hi-Vis Waistcoat is designed to keep you visible whilst providing you with Class 2 Hi-Vis protection.

**FABRIC**
100% Polyester

**SIZES**
M - 4XL

**FEATURES**
Velcro® fastening
EN471 Class 2

**COLOURS**
Yellow
Orange

**WASH & CARE**

WHAT IS EN343?
EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first (**(X)**) judges its ability to protect against water penetration, while the second (**(Y)**) measures breathability in those conditions. They are then rated from one to three in these categories:

<table>
<thead>
<tr>
<th>(X) Water Penetration Resistance</th>
<th>(Y) Breathability</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Minimum level of rain protection</td>
<td>1 Not classified as breathable under EN343</td>
</tr>
<tr>
<td>2 Intermediate rain protection</td>
<td>2 Intermediate level of breathability</td>
</tr>
<tr>
<td>3 Highest level of rain protection</td>
<td>3 Highest level of breathability</td>
</tr>
</tbody>
</table>

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

EN343 PRODUCTS

| 221 | AIRFLEX JACKET | PAGE 105 |
| 921 | AIRFLEX TROUSER | PAGE 106 |
| 941 | AIRFLEX LEGGINGS | PAGE 107 |
| 521 | AIRFLEX BIB 'N' BRACE | PAGE 108 |
| 251 | AIR REFLEX JACKET | PAGE 111 |
| 951 | AIR REFLEX TROUSER | PAGE 112 |
TEMPEST JACKET

The 214 Tempest Jacket is both waterproof and breathable, a classic style manufactured to perform well in bad weather.

FABRIC
Rip-Stop Polyester

SIZES
S-3XL

FEATURES
Water resistant fabric to 5000mm
Breathable to 5000mvp
Windproof
Taped seams
Two way main zip
Adjustable hem

COLOURS
Navy
Green

WASH & CARE

TEMPEST TROUSER

The 914 Tempest Trousers is manufactured to perform well in bad weather.

FABRIC
Rip-Stop Polyester

SIZES
S-3XL

FEATURES
Water resistant fabric to 5000mm
Breathable to 5000mvp
Windproof
Taped seams

COLOURS
Navy
Green

WASH & CARE

TEMPERATURES

FABRIC
Rip-Stop Polyester

SIZES
S-3XL

FEATURES
Water resistant fabric to 5000mm
Breathable to 5000mvp
Windproof
Taped seams

COLOURS
Navy
Green

WASH & CARE

TEMPERATURES
**214C | BRITISH DPM JACKET**

With the 214C British DPM Jacket you get the benefit of blending into the surroundings whilst staying dry and comfortable.

**FABRIC**
Rip-Stop Polyester

**SIZES**
S-3XL

**FEATURES**
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams
- Two way main zip
- Adjustable hem

**COLOURS**
Woodland

**WASH & CARE**

---

**914C | BRITISH DPM TROUSER**

With the 914C British DPM Trouser you get the benefit of blending into the surroundings whilst staying dry and comfortable.

**FABRIC**
Rip-Stop Polyester

**SIZES**
S-3XL

**FEATURES**
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

**COLOURS**
Woodland

**WASH & CARE**

---
**245 | RUTLAND JACKET**

The 245 Rutland Jacket features a rip-stop weave, taped seams and is manufactured from breathable waterproof material.

**FABRIC**
Hardwearing Rip-Stop Fabric  
100% Polyester

**SIZES**
S-2XL

**FEATURES**
Waterproof fabric to 2000mm  
Windproof  
Breathable to 2000mvp  
Taped seams

**COLOURS**
Black

**WASH & CARE**

---

**945 | RUTLAND TROUSER**

The 945 Rutland Trouser features a rip-stop weave, taped seams and is manufactured from a breathable waterproof material.

**FABRIC**
Hardwearing Rip-Stop Fabric  
100% Polyester

**SIZES**
S-2XL

**FEATURES**
Waterproof fabric to 2000mm  
Breathable to 2000mvp  
Windproof  
Taped seams

**COLOURS**
Black

**WASH & CARE**

---
Manufactured with the elements firmly in mind, the 219 Flex Lined Jacket is quilted to keep the wearer warm and dry.

**FABRIC**
330gsm
PU Coated Polyester

**SIZES**
S-3XL

**FEATURES**
Water resistant fabric to 10,000mm
Windproof
Welded seams
Detachable hood
Fleece lined
Made with For-Tex fabric

**COLOURS**
Navy
Green

**WASH & CARE**

---

[Image of the jacket in navy and green colors]
220 | FLEX JACKET

The 220 Flex Jacket, with its PU coating is one of the most waterproof jackets we supply, whilst being extremely comfortable and long lasting.

**FABRIC**
330gsm
PU Coated Polyester

**SIZES**
S-3XL

**FEATURES**
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Concealed hood
- Made with For-Tex fabric

**COLOURS**
Navy
Green

**WASH & CARE**

---

920 | FLEX TROUSER

The 920 Flex Trouser with PU coating is one of the most waterproof trousers we supply.

**FABRIC**
330gsm
PU Coated Polyester

**SIZES**
S - 3XL

**FEATURES**
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Made with For-Tex fabric

**COLOURS**
Navy
Green

**WASH & CARE**

---
221 | AIRFLEX JACKET

Lightweight and practical, the 221 Airflex Jacket offers substantial waterproof protection whilst remaining breathable.

**FABRIC**
220gsm
PU Coated Polyester

**SIZES**
XS - 3XL
S - 3XL | BLACK ONLY |

**FEATURES**
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Concealed hood
Conforms to EN343 3:2
Made with For-Tex fabric

**COLOURS**
Black
Navy
Green

**WASH & CARE**


921 | AIRFLEX TROUSER

Lightweight and practical the 921 Airflex Trouser offers substantial waterproof protection whilst remaining breathable.

**FABRIC**
220gsm
PU Coated Polyester

**SIZES**
XS - 3XL
S - 3XL | BLACK ONLY |

**FEATURES**
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-Tex fabric

**COLOURS**
Black
Navy
Green

**WASH & CARE**


AIRFLEX LEGGINGS
A flexible alternative to a trouser, the 941 Airflex Leggings keep your legs dry, out in the fields or undergrowth.

FABRIC
220gsm
PU Coated Polyester

SIZES
S-M | M-L | L-XL

FEATURES
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS
Green

WASH & CARE

AIRFLEX BIB 'N' BRACE
Manufactured out of our premium waterproof material, the 521 Airflex Bib 'N' Brace keeps the wearer dry whilst giving freedom of movement.

FABRIC
220gsm
PU Coated Polyester

SIZES
S-2XL

FEATURES
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS
Navy
Green

WASH & CARE


Ergonomically designed to perform, the 320 Flex Coverall is the garment of choice for extreme waterproof protection.

**FABRIC**
330gsm
PU Coated Polyester

**SIZES**
S-3XL

**FEATURES**
Waterproof fabric to 10,000mm
Windproof
Welded seams
Made with For-Tex fabric

**COLOURS**
Navy
Yellow

**WASH & CARE**

---

FLEX COVERALL

<table>
<thead>
<tr>
<th>320</th>
</tr>
</thead>
</table>
251 AIR REFLEX JACKET

Adding reflective stripes to the Airflex make the 251 Air Reflex jacket the obvious choice for anyone working or walking roadside.

FABRIC
220gsm
PU Coated Polyester

SIZES
S - 3XL

FEATURES
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Concealed hood
EN471 Class 3
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS
Yellow

WASH & CARE

951 AIR REFLEX TROUSER

Adding reflective stripes to the Airflex make the 951 Air Reflex Trouser the obvious choice for anyone working or walking roadside.

FABRIC
220gsm
PU Coated Polyester

SIZES
S-3XL

FEATURES
Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
EN471 class 1
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS
Yellow

WASH & CARE
<table>
<thead>
<tr>
<th>318</th>
<th>WORKFORCE COVERALL</th>
</tr>
</thead>
<tbody>
<tr>
<td>The 318 Workforce is our entry level coverall, offering its wearer protection at a competitive price.</td>
<td></td>
</tr>
</tbody>
</table>

**FABRIC**
210gsm  
80% Polyester / 20% Cotton

**SIZES**
S-2XL

**FEATURES**
- Two studded breast pockets
- Single piece elasticated back
- Concealed press studs
- Rear pockets

**COLOURS**
- Navy
- Royal

**WASH & CARE**

<table>
<thead>
<tr>
<th>334</th>
<th>CAMO COVERALL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Our woodland 344 Camo Coveralls feature an elasticated action back for added mobility. Perfectly suited for use on the farm or on a paintball field.</td>
<td></td>
</tr>
</tbody>
</table>

**FABRIC**
240gsm  
65% Polyester / 35% Cotton

**SIZES**
S-2XL

**FEATURES**
- Action back with elasticity
- Rule pocket
- Two rear pockets
- Side pockets with side access
- Breast pockets

**COLOURS**
- Woodland

**WASH & CARE**
STUD FRONT COVERALL

Our 344 Stud Front Coverall is a firm favourite within the coverall range, with multi pockets and action back for comfort.

FABRIC
240gsm
65% Polyester / 35% Cotton

SIZES
36"-54"

FEATURES
Action back with elastication
Concealed studs
Rule Pocket
Two rear pockets
Side pockets with side access
Breast pockets

COLOURS
Navy
Spruce Green

WASH & CARE
The 366 Zip Front Coverall comes with numerous pockets and full back elastication.

**FABRIC**

245gsm
65% Polyester / 35% Cotton

**SIZES**

34”-60” | NAVY & SPRUCE |
34”-54” | BLACK, RED & ROYAL |

**FEATURES**

Action back with elastication
Side pockets with side access
Hammer loop and rule pocket
Two rear pockets
Covered placket

**COLOURS**

Black
Navy
Royal Blue
Spruce Green
Red

**WASH & CARE**
377 | QUILTED COVERALL

The 377 Quilted Coverall has all the features of our zip front coverall, plus the extra quilted lining to keep the wearer warm.

**FABRIC**
245gsm
65% Polyester / 35% Cotton

**SIZES**
S-2XL

**FEATURES**
Action back with elastication
Diamond quilt lining
Covered placket
Hammer loop
Rule and pen pockets
Two rear pockets
Side pockets with side access
Two zipped breast pockets

**COLOURS**
Navy

**WASH & CARE**

---

544 | BIB 'N' BRACE

The 544 Bib 'N' Brace is available in navy, or white for painters or decorators with its extra brush pouch.

**FABRIC**
240gsm
65% Polyester / 35% Cotton

**SIZES**
32″-50″

**FEATURES**
Concealed zip pocket
Knee pad pockets

**COLOURS**
Navy
White

**WASH & CARE**

---
**PRO WORK JUNIOR TROUSER**

Replicating the best selling Pro Work Trouser, the 711J Pro Work Junior Trouser lets the little ones look the part too.

**FEATURES**
- Holster pockets
- Knee pad pockets
- Triple stitched
- Adjustable waistband
- YKK zip

**COLOURS**
- Black
- Grey

**WASH & CARE**

**FABRIC**
- 330gsm
- 65% Polyester / 35% Cotton

**SIZE**
- AGE
  - 3-4
  - 5-6
  - 7-8
  - 9-10
  - 11-12
  - 13

---

**CHILDS WAREHOUSE COAT**

Our junior variant, the 444C Childs Warehouse Coat can be used for country shows and also in schools as lab coats for science and D & T.

**FEATURES**
- Concealed studs
- Vented back

**COLOURS**
- White

**WASH & CARE**

**FABRIC**
- 245gsm
- 65% Polyester / 35% Cotton

**SIZE**
- AGE
  - 5-6
  - 7-8
  - 9-10
  - 11-12
  - 13
TEARAWAY JUNIOR COVERALL

The Tearaway Coverall with its velcro® front is one our best selling junior garments.

**FABRIC**
- 245gsm
- 65% Polyester / 35% Cotton

**SIZES**

<table>
<thead>
<tr>
<th>AGE</th>
<th>SIZE</th>
</tr>
</thead>
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**FEATURES**
- Hardwearing fabric
- Action back with elasticity
- Cover placket
- Velcro® fastening

**COLOURS**
- Navy
- Royal
- Red
- Woodland

**WASH & CARE**

(Vector image)
Our 283 Splashflex Jacket is made using our For-Tex fabric, waterproof to 8000mm. Reflective stripes on either cuff, shoulder and the hood increase night time and low light visibility.

**FEATURES**
- Waterproof to 8000mm
- Windproof
- Tear resistant
- Zip front with studded storm flap
- Elasticated cuffs
- Reflective piping to hood, shoulders and tape to arms for increased visibility
- Made with For-Tex fabric

**COLOURS**
- Navy
- Green

**WASH & CARE**
- 

**FABRIC**
- 190gsm
- PU Coated Polyester

**SIZES**

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**NEW SIZE**
The 983 Splashflex Trouser is made using For-Tex fabric and is waterproof to 8000mm. Ideally accompanied with the 283 Splashflex Jacket, a great combination which will ensure the wearer stays dry in all types of wet weather.

**FABRIC**
190gsm
PU Coated Polyester

**SIZES**

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**FEATURES**
Waterproof to 8000mm
Windproof
Tear resistant
Elasticated waist and hem
Studded ankle adjustment
Made with For-Tex fabric

**COLOURS**
Navy
Green

**WASH & CARE**

---

The 323 Splashaway protects your little ones from the wind, rain and puddles. Designed with nurseries and schools in mind.

**FABRIC**
80gsm
100% Polyester

**SIZES**

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**FEATURES**
Waterproof fabric to 3000mm
Breathable to 2000mvp
Windproof
Soft and flexible fabric
Grown on hood
Taped seams

**COLOURS**
Navy
Red

**WASH & CARE**

---
801 | THERMAL LONG SLEEVE VEST

FABRIC
50% Polyester / 50% Cotton
Brushed Fabric

SIZES
S-2XL

FEATURES
Crew neckline
Lightweight material
Brush finish for added comfort

COLOURS
White
Denim

WASH & CARE

802 | THERMAL SHORT SLEEVE VEST

FABRIC
50% Polyester / 50% Cotton
Brushed Fabric

SIZES
S-2XL

FEATURES
Crew neckline
Lightweight material
Brush finish for added comfort

COLOURS
White
Denim

WASH & CARE

803 | THERMAL LONG JOHNS

With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.

FABRIC
50% Polyester / 50% Cotton
Brushed Fabric

SIZES
S-2XL

FEATURES
Font opening
Elasticated waist
Lightweight waist
Brush finish for added comfort

COLOURS
White
Denim

WASH & CARE

801 | THERMAL LONG SLEEVE VEST

802 | THERMAL SHORT SLEEVE VEST

803 | THERMAL LONG JOHNS
**THINSULATE KNITTED HAT**

**FABRIC**
- 40gsm Thinsulate Lined
- Polyester Fleece

**SIZES**
- ONE SIZE

**FEATURES**
- Simple and practical
- Knit outer with warm thermal
- Thinsulate lining throughout

**COLOURS**
- Black
- Navy
- Green

**WASH & CARE**

---

**FLEECE NECK WARMER HAT**

**FABRIC**
- Polyester Fleece
- Brushed Fabric

**SIZES**
- ONE SIZE

**FEATURES**
- Adjustable
- Perfect protection for cold winter days
- Versatile snood scarf and beanie
- Soft and super comfortable

**WASH & CARE**

---

**COUNTRY CAP**

**FABRIC**
- 50% Wool / 50% Acrylic

**SIZES**
- M | L | XL | 2XL

**FEATURES**
- Designed in the UK
- Classic and stylish country look
- Peaked front

**COLOURS**
- Assorted

**WASH & CARE**

---

**WATERPROOF TRACTOR CAP**

**FABRIC**
- 100% Polyester

**SIZES**
- M | L | XL

**FEATURES**
- Waterproof outer
- Deep back for secure fit
- Fold down sides with faux fur trim
- Adjustable chin strap

**COLOURS**
- Black
- Navy
- Green

**WASH & CARE**

---
601 THINSULATE FLEECE GLOVE

**Fabric**
- 40gsm Thinsulate Lined
- Polyester Fleece

**Sizes**
- One Size

**Features**
- Ribbed cuff
- Practical
- Provides extra warmth to cold hands, while allowing you full use of your thumbs and fingers
- Soft

**Colours**
- Black

**Wash & Care**

602 THINSULATE KNITTED GLOVE

**Fabric**
- 40gsm Thinsulate Lined
- 100% Acrylic

**Sizes**
- One Size

**Features**
- Elasticated cuff
- Comfortable
- Fleece lined
- Chunky knit outer

**Colours**
- Black

**Wash & Care**

603 THINSULATE FINGERLESS GLOVE

**Fabric**
- 40gsm Thinsulate Lined
- 100% Acrylic

**Sizes**
- One Size

**Features**
- Ribbed cuff
- Practical
- Provides extra warmth to cold hands, while allowing you full use of your thumbs and fingers

**Colours**
- Black

**Wash & Care**

604 THINSULATE SHOOTERS MITT

**Fabric**
- 40gsm Thinsulate Lined
- 100% Acrylic

**Sizes**
- One Size

**Features**
- Mitt section is fully Thinsulate lined
- Comfortable
- Fleece lined
- Chunky knit outer
- Adjusting strap at wrist
- Simple and practical
- Thinsulate lining provides warmth and comfort
- Soft

**Colours**
- Black

**Wash & Care**

601 THINSULATE FLEECE GLOVE

**Fabric**
- 40gsm Thinsulate Lined
- Polyester Fleece

**Sizes**
- One Size

**Features**
- Mitt section is fully Thinsulate lined
- Elasticated wrist
- Excellent choice for shooting or fishing
- Top flap easily converts the fingerless mitts into full mitts

**Colours**
- Green

**Wash & Care**

603 THINSULATE FINGERLESS GLOVE

**Fabric**
- 40gsm Thinsulate Lined
- 100% Acrylic

**Sizes**
- One Size

**Features**
- Mitt section is fully Thinsulate lined
- Comfortable
- Fleece lined
- Chunky knit outer
- Adjusting strap at wrist
- Simple and practical
- Thinsulate lining provides warmth and comfort
- Soft

**Colours**
- Black

**Wash & Care**

604 THINSULATE SHOOTERS MITT

**Fabric**
- 40gsm Thinsulate Lined
- 100% Acrylic

**Sizes**
- One Size

**Features**
- Mitt section is fully Thinsulate lined
- Comfortable
- Fleece lined
- Chunky knit outer
- Adjusting strap at wrist
- Simple and practical
- Thinsulate lining provides warmth and comfort
- Soft

**Colours**
- Black

**Wash & Care**
Fort is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO 20345:2011 to suit wearers in every working environment.
**WHAT DOES EN ISO 20345: 2011 MEAN?**

It specifies basic and additional (optional) requirements for safety footwear. All products MUST meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

**SAFETY FOOTWEAR ABBREVIATIONS YOU NEED TO KNOW**

Protective boots and shoes come in many forms. There are antistatic shoes, ESD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

- **P** PENETRATION RESISTANCE
- **C** CONDUCTIVE
- **A** ANTISTATIC
- **I** ELECTRICITY INSULATING FOOTWEAR
- **E** ENERGY ABSORPTION
- **HI** INSULATION AGAINST HEAT
- **CI** INSULATION AGAINST THE COLD
- **WR** WATER RESISTANCE
- **M** METATARSAL PROTECTION
- **AN** ANKLE PROTECTION
- **CR** CUT RESISTANT UPPER
- **WRU** WATER PENETRATION AND WATER ABSORPTION
- **HRO** OUTSOLE RESISTANCE TO HOT CONTACT
- **FO** FUEL-OIL-RESISTANCE OUTSOLE

**SAFETY BOOT RATING EXPLAINED**

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term “S3 safety boots” before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

- **SB** TOE PROTECTION
  The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

- **S1** ANTISTATIC, OIL-RESISTANT AND ENERGY ABSORPTION
  On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

- **S2** PREVENTS WATER PENETRATION
  S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

- **S3** MIDSOLE PENETRATION RESISTANCE
  S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

- **S4** LEAK-PROOF
  All the protection offered by S1 but with an entirely moulded polymer/rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

- **S5** LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE
  All the same features of S4 footwear with the added benefit of midsole penetration resistance.

**STANDARDS FOR NON-SLIP SHOES**

In many workplaces, anti-slip shoes are vital. These are separate standards that non-slip work boots and shoes must meet. This is how they are classified.

- **SRA** TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION)
- **SRB** TESTED ON STEEL WITH GLYCEROL
- **SRC** TESTED UNDER SRA AND SRB CONDITIONS
**FF107 | WORKFORCE SAFETY BOOT**

With its leather upper and non-slip sole, the FF107 Workforce Safety Boot is perfect for everyday protection.

**FABRIC**
- Leather Upper
- Dual Density PU Sole

**SIZES**
- 6-13

**FEATURES**
- S1P SRC
- Steel anti penetration midsole
- Steel toe cap
- EN ISO 20345 : 2011

**COLOURS**
- Black

**FOOTWEAR CODES**
- S1 SRA P WR

---

**FF102 | TOLEDO WATERPROOF SAFETY BOOT**

With its built in waterproof membrane the FF102 Toledo Waterproof Safety Boot will keep your feet as dry as they will safe.

**FABRIC**
- Leather WRU
- Dual Density PU Sole

**SIZES**
- 6-12

**FEATURES**
- S3 WR SRC
- Steel toe cap
- Leather upper
- Steel anti penetration midsole
- Padded collar
- EN ISO 20345 : 2011

**COLOURS**
- Black

**FOOTWEAR CODES**
- S3 SRC P AN WRU
The rugged FF100 Knox Safety Boot, with its scuff resistant heel and toe area has a padded ankle for added protection and durability during the working day.

**FABRIC**
Dual Density PU Sole
Leather WRU

**SIZES**
6-13

**FEATURES**
S3 SRC
Steel toe cap
Leather upper
Steel anti penetration midsole
Textured coated scuff cap and heel kicker
Padded collar

**COLOURS**
Black

**FOOTWEAR CODES**
S3 SRC P AN WRU


**FF103 | NELSON SAFETY DEALER BOOT**

The FF103 Nelson Safety Dealer, a style historically used mainly in agricultural circles, this pull on boot is a cost effective everyday choice.

**FABRIC**
Leather Upper  
Dual Density PU Sole

**SIZES**
6-12

**FEATURES**
S1P SRC  
Steel anti penetration midsole  
Steel toe cap  
EN ISO 20345 : 2011

**COLOURS**
Black  
Brown

**FOOTWEAR CODES**
S1 SRC P

---

**FF104 | REGENT SAFETY DEALER BOOT**

The FF104 Regent Safety Dealer Boot, with full grain crazy horse leather upper and heel ankle support system makes it more than the average dealer.

**FABRIC**
Full Grain Leather Upper  
Dual Density PU Sole

**SIZES**
6-12

**FEATURES**
S1P SRC  
Steel anti penetration midsole  
Steel toe cap  
Heel ankle support system  
EN ISO 20345 : 2011

**COLOURS**
Brown

**FOOTWEAR CODES**
S1 SRC P
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<td>The FF109 Elite Flyknit Trainer is a modern style that provides outstanding comfort and flexibility.</td>
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**FABRIC**
Flexible Flyknit Upper

**SIZES**
5-13

**FEATURES**
S1
Steel toe cap
Lightweight
Breathable
Oil and acid resistant sole

**COLOURS**
Grey

**FOOTWEAR CODES**
S1 SRC
**FF110 | COMPTON SAFETY BOOT**

Designed with comfort and safety in mind, the FF110 Compton Safety Boot has an up to date look when compared to more traditional boots.

**FABRIC**
Full Grain Leather Upper

**SIZES**
7-12

**FEATURES**
- S1 SRC
- Steel toe cap
- Steel anti penetration midsole
- Oil and acid resistant sole
- EN ISO 20345 : 2011

**COLOURS**
- Tan
- Brown

**FOOTWEAR CODES**
- S1 SRC
- P
- AN
- WRU

---

**FF111 | OAKLAND SAFETY BOOT**

The FF111 Oakland Safety Boot is a contemporary, hard wearing hiker.

**FABRIC**
Leather Upper
- Dual Density PU Sole

**SIZES**
7-12

**FEATURES**
- S3 SRC
- Steel toe cap
- Steel anti penetration midsole
- Textured scuff cap
- Padded collar
- EN ISO 20345 : 2011

**COLOURS**
- Honey

**FOOTWEAR CODES**
- S3 SRC
- P
- AN
- WRU
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<td>602</td>
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<td>147</td>
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<td>727</td>
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<td>LINCOLN BODYARMER</td>
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<tr>
<td>287</td>
<td>LINCOLN BODYARMER</td>
<td>87</td>
<td>444</td>
</tr>
</tbody>
</table>
CASTLE CLOTHING LTD

Established in 1971, we offer work clothing and safety footwear for all types of tradesmen and workers.
Our products are well renowned for quality, durability and exceptional value for money.

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