



**TUFFSTUFF**  
WORKWEAR

**FORT.**  
WORKWEAR

**FORT.**  
FOOTWEAR

*Workwear &  
Safety Footwear*

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TuffStuff® and Fort® are workwear and safety footwear brands owned and distributed by Castle Clothing Ltd. Established in 1971, we offer work clothing and safety footwear for all types of tradesmen and workers. Our products are well renowned for quality, durability, and exceptional value for money.

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# What's NEW

*This year even more exciting new styles have been introduced, from pullovers to jackets and trainers to boots.*

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*TuffStuff® is the quality workwear range tried and trusted by trade professionals - combining modern design with innovative, protective fabrics. Made for hard work, TuffStuff offers high performing, stylish workwear you can truly rely on.*



**727/BK** Black 28-44



**727/SA/BK** Sand/Black 28-44



# 727 Elite Work Trousers

*The 727 Elite work trouser, with its rip-stop material is strong, yet lightweight and durable.*

- 210gsm lightweight rip-stop fabric
- 65% polyester 35% cotton
- Tuff-Tex trim to main wear areas
- Adjustable waistband
- Kneepad pockets
- Reflective rear trim
  - YKK zip
- Multi-pocketed
- Triple stitched



711/BK Black 28-48



711/GN Green 28-48



711/NV Navy 28-48



711/GV Grey 28-48



711/ST Stone 28-48



# 711 Pro Work Trousers

*Our best selling 711 Pro Work Trousers has hardwearing fabric, a large range of colours and sizes, and an exceptional price.*

- 330gsm
- 65% polyester 35% cotton
  - Triple stitched
  - Holster pockets
  - Knee pad pockets
  - YKK zip



700/NV Navy 28-44



700/BK Black 28-44



700/GY/BK Grey/Black 28-44



700/ST Stone 28-44



# 700

## Extreme Work Trousers

*The top of the range 700 Extreme Trousers combines hardwearing Canvas material and Cordura trim and is up to any job you choose.*

- 320gsm canvas
- 65% polyester 35% cotton
  - ID pocket
  - Triple stitched
- Detachable holster pockets
  - Knee pad pockets
  - Cordura trim
  - YKK zip







**710/ST/BK** Stone/Black 28-44



**710/GY/BK** Grey/Black 28-44



**717/NV** Navy S-2XL



**717/BK** Black S-2XL



**717/GY** Grey S-2XL



# 710

## Excel Work Trouser

The 710 Excel is a variant of our best seller, with two tone fabric and Tuff-TEX trim.

- 330gsm
- 65% polyester 35% cotton
- 2-tone
- Triple stitched
- Holster pockets
- Knee pad pockets
- Tuff-TEX trim
- YKK zip



# 717

## TuffStuff Work Jogger

The TuffStuff 717 Work Jogger, providing superb comfort and warmth whilst working.

- 320gsm
- 50% polyester 50% cotton
  - Knee pad pockets
  - Hammer loop
- Drawcord waistband



**NEW**

**725/GY** Grey 28-44

**TUFF STUFF**  
WORKWEAR

## 725 X-Motion Work Trousers

*The new 725 X-Motion Work Trousers is a modern fitting, technical lighter weight work trousers. With its 4 way stretch panels, Tuff-Tex trim, triple stitching and YKK zips, it certainly is built for comfort and hard work.*

- 250gsm
- 65% polyester 35% cotton
- X-Motion polyamide stretch panels for superior comfort and flexibility
- Abrasion resistant Tuff-Tex trim to main wear areas
  - Triple stitched seams for long lasting durability
  - YKK zips
  - Knee pad pockets
  - Easy access holster pockets
  - Secure zipped rear and cargo pockets
  - Rule pocket and numerous tool pockets



827/GY Grey 30-44



827/SA Sand 30-44



# 827 Elite Work Short

*Our 827 Elite Work Short, with its rip-stop tear resistant material and Tuff-Tex trim is a tough yet comfortable multi pocket work short, perfect for many trades.*

- Lightweight rip-stop fabric
- 65% polyester 35% cotton
- Tuff-Tex trim to main wear areas
  - YKK zip
  - Triple stitched seams for added strength
- Deep double front pockets
- Combat style side pockets with screwdriver, knife, phone and pen pockets



# 811

## Pro Work Short

Based on our best selling trouser, the 811 Pro Work Short features reinforced back pockets and triple stitching ensuring they are built to last.

- 330gsm
- 65% polyester 35% cotton
- Triple stitched
- Cargo style
- YKK zip



811/NV Navy 30-44



811/BK Black 30-44



822/NV Navy 30-44



822/BK Black 30-44



# 822

## Endurance Work Short

The hardwearing rip-stop fabric combined with a hammer loop, cargo pockets and holster pockets make the 822 Endurance our most popular short.

- 235gsm
- 65% polyester 35% cotton
  - Triple stitched
  - Cargo style
- Contrast stitching
- Rip-stop fabric
- YKK zip



822/SA Sand 30-44



# 134

## TuffStuff Polo Shirt

# 131

## Elite Polo Shirt

*With its contrast panelled sides the 134 TuffStuff Polo complements our trouser styles perfectly.*

*The 131 Elite Polo is a moisture wicking polo with a modern and comfortable fit, which has been designed to keep you cool in all conditions.*

- 240gsm
- 50% polyester 50% cotton
- Easy care fabric
- Contrast panels
- Taped neckline

- 170gsm
- 100% polyester
- Quick drying, lightweight, breathable
- Moisture wicking
- Excellent colour retention
- Easy care



**134/BK** Black S-2XL



**131/BK** Black S-2XL



**131/NV** Navy S-2XL



**134/NV** Navy S-2XL



**131/GY** Grey S-2XL



177/NV Navy S-2XL



177/BK Black S-2XL



177/GY Grey Marl S-2XL



# 177 Hendon Hoodie

*Designed for everyday wear the TuffStuff 177 Hendon Hoodie offers great comfort and warmth whilst working.*

- 320gsm
- 50% polyester 50% cotton
- Jersey knit
- Lined hood
- Front pouch pocket
- Taped neck
- Reactive dyed



NEW



TUFFSTUFF WORKWEAR

# 144 Harborne 2-Tone Hoodie

*With its two-tone styling, brushed lining and lined hood, the 144 Harborne Hoodie, is as practical as it is stylish.*

- 320gsm
- 60% polyester 40% cotton
- Jersey knit with brushed inner
  - Profile stitch pockets
  - Lined hood
- Integrated neck hanging loop
- Reactive dyed

144/GY Grey S-2XL



# 237

## Henham Hoodie



**237/GY** Grey Marl S-2XL

*The 237 Henham with its 340gsm hardwearing knitted outer is a heavyweight hoodie.*

- 340gsm sweater fleece
- 100% polyester
- Hardwearing knitted marl fabric
- Fleece inner
- Zipped pockets



# 229

## TuffStuff Bodywarmer



**229/GY** Grey S-3XL



**229/NV** Navy S-3XL

*The 229 TuffStuff Bodywarmer is made from hardwearing polyester oxford fabric with reflective trim.*

- Hardwearing oxford outer
  - 100% polyester
  - Reflective trim
    - Windproof
- Zipped chest pocket
  - Internal pocket
- 2 side entry pockets





# 235 Elite Bodywarmer

*A modern bodywarmer constructed with nylon rip-stop core panels and thermofort lining give the 235 Elite excellent thermal properties.*

- Rip-stop outer
- Hardwearing rip-stop fabric
  - 100% nylon
- 220gsm thermofort insulation
- Zipped pockets
- Lightweight



235/BK Black S-2XL



# 259

## Hopton Jacket

*A modern and stylish waterproof, the 259 Hopton Jacket, partnered with a quilted lining for impressive thermal retention.*

**259/GY** Grey Marl S-2XL

- Hardwearing 100% polyester melange outer
- Waterproof fabric to 3000mm with TPU membrane
  - Quilted lining
  - Taped seams
- Zipped chest and side pockets
- Internal pocket with headphone access
  - Embroidery access
- Adjustable hem and hood



256/BK Black S-2XL



256/GY/BK Grey/Black S-2XL



# 256

## Snake Jacket

*The 256 Snake Jacket is a hybrid, combining softshell with nylon rip-stop core panels creating an agile stylish jacket.*

- Nylon rip-stop and softshell outer
- Zipped handwarmer pockets
  - Zipped chest pockets
  - Adjustable cuffs
- Thermofort insulation



# 299

## Cleveland Jacket

*With its concealed hood and windproof outer, the 299 Cleveland, is a good choice for a weather resistant longer length jacket.*

- Hardwearing oxford outer
- 100% polyester
- Water resistant fabric to 2000mm
- Reflective trim
- Windproof
- Internal pocket
- Fleece lined



**299/NV** Navy S-3XL



**299/BK** Black S-3XL



# 254

## Shotley Jacket

*The 254 Shotley Jacket combines knitted sweater fabric for durability, and softshell under arm panelling for increased movement.*

- Heavyweight knit
- 100% polyester
- Softshell panelling for increased comfort and movement
- Zipped chest pocket
- Zipped hand warmer pockets
- Adjustable cuffs



**254/GY/BK** Grey/Black S-2XL



255/BK/BK Black/Black S-2XL



255/BK/RD Black/Red S-2XL



# 255 Hertford Jacket

*Available with complementing or contrasting zips, the 255 Hertford is the hooded classic 3 layer deluxe softshell.*

- 340gsm softshell
- 96% polyester 4% elastane
- Waterproof TPU membrane to 5000mm
- Breathable to 2000mvp
  - Fleece lined
- Waterproof zips
  - Lined hood



252/BK Black S-3XL



# 252

## Stanton Jacket

*With its reflective piping and waterproof zips the 252 Stanton offers a premium corporate look within our 3 layer softshell range.*

- 340gsm softshell
- 96% polyester 4% elastane
- Breathable to 2000mvp
- Waterproof TPU membrane to 5000mm
  - Fleece lined
  - Waterproof zips



**240/GY** Grey S-2XL



**240/BK** Black S-2XL



**240/NV** Navy S-2XL



# 240 Otley Jacket

*A versatile option with durable knitted fabric and softshell panelling, the 240 Otley is suitable as outerwear or as a mid layer depending on the weather.*

- 380gsm
- Heavyweight knit
- 100% polyester
- Softshell reinforcement
- 2 zipped side entry pockets
- Elasticated cuffs



258/GY Grey S-2XL



258/BL Blue S-2XL



# 258

## Hoxne Fleece Hoodie

*The 258 Hoxne Fleece, complete with a grown on hood and lighter weight panels under its arms aids ventilation for all round performance.*

- 330gsm fleece
- 100% polyester
- 220gsm fleece under arms for comfort and breathability
  - YKK zips
  - Zipped pockets
  - Grown on hood
- Adjustable draw cord





# 711J Pro Work Junior Trousers



711J/BK Black 3-13

711J/GY Grey 3-13

Replicating the best selling Pro Work Trousers, the 711J Pro Work Junior Trousers lets the little ones look the part too.

- 330gsm
- 65% polyester 35% cotton
- Triple stitched
- Holster pockets
- Knee pad pockets
- YKK zip
- Adjustable waistband

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# 410 TuffStuff 2-Tone Beanie



- Thinsulate lined
- Chunky knit

410 Assorted colours ONE SIZE

# 606 Extreme Work Sock



- COOLMAX® CORE Technology multi-fibre
- Moisture away properties
  - Ribbed leg
- Reinforced heel and toe
  - Fully cushioned foot
  - Arch support

606/BK Black ONE SIZE

# 779 Knee Pads



- E20 high elastic EVA
- 20 piece segmented design
- Increased comfort and flexibility

779/BK Black ONE SIZE



# 808

## Basewear Top

*The 808 Basewear Top is an ideal base layer as it does not bunch up under your mid layer garments - perfect for under any workwear.*

- 200gsm • 92% polyester 8% elastaine
- 4 way stretch fabric • Abrasion resistant
- Fast wicking • Breathable • Thermal



### Who is this Joe Chap?

Joe works near us as a plumber and plays rugby in his spare time - you could say he's the living embodiment of "Play Hard, Work Hard". So, we asked if he'd mind being our model for some promotional shots in this year's BetFred Super League TuffStuff® advertising campaign. He's not nearly as scary as he looks, and was happy to oblige, before returning to his day job.



808/BK Black S-2XL



# 805

## Basewear Bottom

*The 805 Basewear Bottom is the perfect base layer acting as a second skin and is ideal under any of our work trousers.*

- 200gsm
- 92% polyester 8% elastaine
- 4 way stretch fabric
- Abrasion resistant
- Fast wicking
- Breathable
- Thermal

805/BK Black S-2XL



*Fort® is the new name for Fortress® and Blue Castle®. Bringing two longstanding brands together, creating a comprehensive range of traditional and modern workwear offering practicality, comfort and exceptional value for money.*



**916/BK** Black 28-48

**916/NV** Navy 28-48



## 916 Workforce Trousers

*The 916 Workforce Trousers with its three leg lengths and part elasticated waist continues to be the contract work trouser selected by many.*

- 245gsm
- 65% polyester 35% cotton
  - Knee pad pockets
  - Cargo style
- Part elasticated waist
- Short, regular and long leg



901/BK Black 28-44



901/GN Olive Green 28-44



901/NV Navy 28-44



# 901

## Combat Trousers

*The conventional 901 Combat Trousers, with multi pockets make it ideal for all environments.*

- 245gsm
- 65% polyester 35% cotton
  - Multi pocketed
- Removable drawcords



901C/NU Night Urban 28-44



901C/CM Woodland 28-44



901C/UR Urban 28-44



# 901C

## Camo Combat Trouser

*The conventional 901 Combat Trouser in camo print, with multi pockets make it ideal for all environments.*

- 245gsm
- 65% polyester 35% cotton
  - Multi pocketed
- Removable drawcords



# 909

## Action Trouser

*Highly functional and practical work trouser, the 909 Action Trouser has a reinforced seat and nine other useful pockets.*

- 245gsm
- 65% polyester 35% cotton
- Reinforced seat
- Multi pocketed
- Knee pad pockets



**909/NV** Navy 28-44

**909/BK** Black 28-44



# 917

## Tornado Trouser

*Designed for foul weather conditions, the 917 Tornado Trouser is practical, durable and offers exceptional value.*

- 230gsm
- 100% polyester PVC coated
  - Waterproof fabric
  - Taped seams
  - Lightweight
- Studded ankle adjustment
- Elasticated waist

**217** Tornado Jacket page 93



**917/GN** Green S-2XL

**917/NV** Navy XS-2XL



**914/GN** Olive Green S-3XL



**914/NV** Navy S-3XL



**914/CM** Woodland S-3XL



## 914 Tempest Trousers

*The 914 Tempest Trousers are manufactured to perform well in bad weather.*

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

214 Tempest Jacket page 94



## 914C British DPM Trousers

*With the 914C British DPM Trousers you get the benefit of blending into the surroundings whilst staying dry and comfortable.*

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

214/C British DPM Jacket page 95





920/NV Navy S-3XL



920/GN Green S-3XL



# 920 Flex Trouser

*The 920 Flex Trouser with PU coating is one of the most waterproof trousers we supply.*

- 330gsm
- PU coated polyester
- Waterproof fabric to 10,000mm
  - Windproof
- Welded seams
- For-Tex fabric

220 Flex Jacket page 90



921/BK Black S-3XL



921/NV Navy XS-3XL



921/GN Green XS-3XL



941/GN Green S-M, M-L, L-XL



## 921 Airflex Trousers

*Lightweight and practical, the 921 Airflex Trousers offers substantial waterproof protection whilst remaining breathable.*

- 220gsm
- PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- For-Tex fabric
- Conforms to EN343 3:2

221 Airflex Jacket page 91



## 941 Airflex Leggings

*A flexible alternative to a trouser, the 941 Airflex Leggings keep your legs dry, out in the fields or undergrowth.*

- 220gsm
- PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mvp
  - Windproof
  - Welded seams
  - For-Tex fabric
- Conforms to EN343 3:2



# 951

## Air Reflex Trousers

*Adding reflective stripes to the Airflex make the 951 Air Reflex Trousers the obvious choice for anyone working or walking roadside.*

- 220gsm
- PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- EN471 class 1
- Conforms to EN343 3:2
- For-Tex fabric

251 Air Reflex Jacket page 87



951/YE Saturn Yellow S-3XL



# 945

## Rutland Trousers

*The 945 Rutland Trousers feature a rip-stop weave, taped seams and are manufactured from a breathable waterproof material.*

- Hardwearing rip-stop fabric
- Waterproof fabric to 2000mm
  - Breathable to 2000mvp
    - Windproof
    - Taped seams

245 Rutland Jacket page 96



945/BK Black S-2XL



NEW



# 140 Salford Shirt

*The 140 Salford is yarn dyed to ensure long-lasting colour retention and is made with thick hardwearing material helping it to look smart and work hard.*

140/GY Grey S-3XL

- 100% cotton
- Yarn dyed
- Single chest pocket
- Straight hem
- Thick, durable and hardwearing

NEW



141/GN/NV Green/Navy S-3XL

# 141

## Woodbridge Shirt

*A variation of the classic Tattersall shirt, the 141 Woodbridge offers a modern design to suit traditional and new shirt buyers and features a single chest pocket.*

- 55% cotton 45% polyester
- Cotton rich yarn dyed
- Single chest pocket
- Straight hem

NEW



142 S-3XL

# 142

## Thorpeness Shirt

*The 142 Thorpeness is a button-down collar shirt with a single chest pocket. In a colourful check it creates a sharply styled contemporary look.*

- 55% cotton 45% polyester
- Cotton rich yarn dyed
- Single chest pocket
- Straight hem
- Button down collar



104/GN M-3XL



100 M-3XL



100 M-3XL



# 104

## Worcester Shirt

# 100

## Tattersall Shirt

*A bold traditional check shirt, the 104 Worcester is brushed for comfort.*

- Brushed flannel
- 65% polyester 35% cotton
- Pleated back
- Twin needle stitched

*The 100 Tattersall, the classic timeless country checked shirt popular with farmers and country professionals.*

- Brushed flannel
- 65% polyester 35% cotton
- Pleated back
- Twin needle stitched



104/BL M-3XL



100 M-3XL



125/BL S-3XL



125/GN S-3XL



125/RD S-3XL



# 125 Penarth Hoodie

*The 125 Penarth, a full zip sherpa fleece lined hoodie is the go to style to keep you warm.*

- 100% acrylic
- Sherpa fleece lined
- Quilted hood
- 2 breast pockets
- Side pockets



238/NV Navy S-2XL



238/GN Green S-2XL



# 238 Easton Pullover

*With its marl finish on the outside and fleece lining on the inside, the 238 Easton is the perfect choice to be worn daily.*

- 340gsm sweater fleece
  - 100% polyester
- Hardwearing knitted marl fabric
- Zipped pockets
  - Fleece inner





120/NV Navy S-3XL



120/BK Black S-3XL



120V/BK Black S-3XL



120/GN Olive Green S-3XL



120V/NV Navy S-3XL



# 120

## Crew Neck Combat Jumper

The 120 Crew Neck Jumper continues to be a popular choice, as used by cadets and reserves alike.

- Heavyweight 7 gauge knit
- 100% acrylic
- Epaulettes
- Elbow patches
- Shoulder patches



# 120V

## V-Neck Combat Jumper

A classic design, the 120V V-Neck Combat Jumper is often worn by security guards and service trade personnel.

- Heavyweight 7 gauge knit
  - 100% acrylic
  - Epaulettes
  - Elbow patches
  - Shoulder patches



2230/BK Black S-3XL



2230/NV Navy S-3XL



2230/GY Grey S-3XL



2230/GN Green S-3XL



# 2230 Carlton Bodywarmer

*A lightweight yet well insulated bodywarmer, the 2230 Carlton is perfect for layering and an ideal alternative to a jacket.*

- Hardwearing outer
  - 100% polyester
  - 280 gsm quilting
- 2 zipped side entry pockets
- Zipped chest pocket



222/NV Navy S-3XL



222/BK Black S-3XL



275/BK Black S-2XL



222/GN Olive Green S-3XL



275/NV Navy S-2XL



# 222

## Wroxham Bodywarmer

*Our everyday polycotton bodywarmer, the 222 Wroxham remains one of our best sellers.*

- Hardwearing outer
- 65% polyester 35% cotton
- 160gsm quilting
- 2 lower patch pockets with velcro® closure
- Zipped chest pocket
- Side pockets
- Zipped front fastening with studded stormflap
- Internal pocket
- Embroidery access



# 275

## Downham Bodywarmer

*Revised styling to keep it upto date. The 275 Downham has a comfortable fleece lining inside its padded shell.*

- Durable outer
- 100% polyester
- Comfortable fleece lining
- Internal pocket
- Zipped handwarmer pockets
- Fully padded for extra warmth
- Inside chest pocket



231/BK Black M-3XL



231/GN Green M-3XL



282/GY Grey S-3XL



282/BK Black S-3XL



# 231

## Lincoln Bodywarmer

*Our lightweight rip-stop 231 Lincoln with its tear resistant outer has a fleece lining and multi pockets for various trades.*

- Hardwearing rip-stop fabric
- 100% polyester
- Utility vest
- Fleece lined
- Zipped chest pocket
- Chest pocket with Velcro® closure
- 2 zipped central pockets
- 2 lower patch pockets with Velcro® closure
- Internal pocket



231/NV Navy M-3XL



# 282

## Breckland Bodywarmer

*With its fleece bonded softshell fabric the 282 Breckland Bodywarmer is ideal for a professional look, whilst keeping you warm without compromising mobility.*

- 320gsm softshell
- 96% polyester 4% elastane
  - Windproof
  - Breathable
  - Fleece lined
- Zipped chest pocket
- Zipped side pockets



282/NV Navy S-3XL



# 225

## Hi Vis Waistcoat

The 225 Hi-Vis Waistcoat is designed to keep you visible whilst providing you with Class 2 Hi-Vis protection.

- 100% polyester
- EN471 Class 2
- Velcro® fastening



225/YE Saturn Yellow M-4XL



225/OR Orange M-4XL



# 251

## Air Reflex Jacket

Adding reflective stripes to the Airflex make the 251 Air Reflex Jacket the obvious choice for anyone working or walking roadside.

- Waterproof
- Windproof
- Breathable
- Welded seams
- EN471 Class 3
- Concealed hood
- Conforms to EN343 3:2
- For-Tex fabric



251/YE Saturn Yellow S-3XL

951 Air Reflex Trousers page 66



265/YE Saturn Yellow M-3XL



210/OR Orange S-3X



# 265

## Hi Vis Bomber Jacket

*The 265 Hi Vis Bomber Jacket gives great protection against the wind and rain. So even in terrible weather, you will still be warm, dry and visible.*

- Waterproof
- Windproof
- 100% polyester
- EN471 Class 3
- Concealed hood
- Quilt lined
- Taped seams



265/OR Orange M-3XL



# 210

## Hi Vis Jacket

*This 210 Hi Vis jacket will keep you warm and dry in poor weather conditions whilst providing you with maximum Class 3 Hi-Vis protection.*

- Waterproof
- Windproof
- 100% polyester
- EN471 Class 3
- Concealed hood
- Quilt lined
- Taped seams



210/YE Saturn Yellow S-3XL



220/NV Navy S-3XL



221/BK Black S-3XL



221/NV Navy XS-3XL



# 220

## Flex Jacket

The 220 Flex Jacket, with its PU coating is one of the most waterproof jackets we supply, whilst being extremely comfortable and long lasting.

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Concealed hood
- For-Tex fabric

920 Flex Trouser page 62



220/GN Olive Green S-3XL



# 221

## Airflex Jacket

Lightweight and practical, the 221 Airflex Jacket offers substantial waterproof protection whilst remaining breathable.

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
  - Breathable to 2000mm
    - Windproof
    - Welded seams
    - Concealed hood
- Conforms to EN343 3:2
  - For-Tex fabric

921 Airflex Trouser page 64



221/GN Green XS-3XL



219/NV Navy S-3XL



217/NV Navy S-2XL



# 219

## Flex Lined Jacket

*Manufactured with the elements firmly in mind, the 219 Flex Lined Jacket is quilted to keep the wearer warm and dry.*

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Detachable hood
- For-Tex fabric
- Fleece lined



219/GN Olive Green S-3XL



# 217

## Tornado Jacket

*Designed to be worn in foul weather conditions, the 217 Tornado Jacket is practical, durable and offers exceptional value for money.*

- 230gsm
- 100% polyester PVC coated
- Waterproof
- Concealed hood
- Taped seams
- Lightweight



217/GN Olive Green S-2XL

917 Tornado Trouser page 59





# 214 Tempest Jacket

*The 214 Tempest Jacket is both waterproof and breathable, a classic style manufactured to perform well in bad weather.*

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams
- 2 way main zip
- Adjustable hem

914 Tempest Trousers page 60



214/NV Navy S-3XL



214/GN Olive Green S-3XL



214/CM Woodland S-3XL



# 214C British DPM Jacket

*With the 214C British DPM Jacket you get the benefit of blending into the surroundings whilst staying dry and comfortable.*

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
  - Windproof
  - Taped seams
  - 2 way main zip
  - Adjustable hem

914/C British DPM Trousers page 61



# 245

## Rutland Jacket



245/BK Black S-2XL

*The 245 Rutland Jacket features a rip-stop weave, taped seams and is manufactured from a breathable waterproof material.*

- 100% polyester
- Hardwearing rip-stop outer
- Waterproof fabric to 2000mm
- Windproof
- Breathable to 2000mvp
- Taped seams

945 Rutland Trouser page 67



# 262

## Harris Jacket



262/NV Navy S-3XL



262/BK Black S-3XL

*The long serving 262 Harris, a mainstay in our range, a great way to remain warm without wearing a bulky jacket.*

- 240gsm hardwearing outer
  - 100% polyester
- Waterproof fabric to 5000mm
  - Fleece lined
  - Windproof
- Zipped side pockets
- Embroidery access
  - Taped seams
  - Internal pocket



2001/BK Black XS-3XL



2001/NV Navy XS-3XL



# 2001 Kelso 2 Layer Softshell

*With a 2001 Kelso Softshell you are getting a lightweight, versatile jacket at an incredible price. It is also great for branding.*

- 260gsm
- 100% polyester
- High performance mechanical stretch fabric
- Water and wind repellent finish
  - Breathable
- Zipped side pockets
- Two internal pockets



204/BK Black XS-3XL



204/NV Navy XS-3XL



204/GY Grey XS-3XL



# 204 Selkirk Jacket

*The Selkirk, a best selling jacket with softshell stretch technology, extremely comfortable with waterproof 3 layer construction.*

- 340gsm softshell
- 96% polyester 4% elastane
- Waterproof TPU membrane to 5000mm
- Breathable to 2000mvp
  - Windproof
  - Fleece lining
- Zipped chest and side pockets
- Adjustable hem and cuffs



234/BK Black S-3XL



205/BK Black XS-3XL



234/NV Navy S-3XL



205/NV Navy XS-3XL



# 234

## Holkham Jacket

*Our classic 3 layer 234 Holkham has the added advantage of a hood, and is the jacket of choice for many.*

- 340gsm softshell
- 96% polyester 4% elastane
- Waterproof TPU membrane to 5000mm
- Breathable to 2000mvp
- Windproof
- Fleece lining
- 3 zipped pockets
- Adjustable hem
- Lined hood



# 205

## Melrose Jacket

*Our 205 Melrose Fleece Jacket is manufactured with anti pill polyester fleece with a smooth surface for easy decoration.*

- 300gsm fleece
- 100% polyester
- Anti pill finish
- 2 zipped side entry pockets
- Adjustable hem



207/NV Navy XS-2XL



207/BK Black XS-2XL



# 207

## Lomond Jacket

The fully lined 207 Lomond Fleece Jacket provides the wearer with superior comfort and warmth.

- 360gsm fleece
- 100% polyester
- Anti pill finish
- Windproof
- Microfibre lining
- Internal pocket
- Adjustable hem



318/NV Navy S-2XL



# 318

## Workforce Coverall

The 318 Workforce is our entry level coverall, offering its wearer protection at a competitive price.

- 210gsm
- 65% polyester 35% cotton
- 2 studded breast pockets
- Single piece elasticated back
  - Concealed press studs
  - Rear pocket



**334/CM** Woodland S-2XL



# 334

## Camo Coverall

*Our woodland 334 Camo Coveralls feature an elasticated action back for added mobility. Perfectly suited for use on the farm or on a paintball field.*

- 240gsm
- 65% polyester 35% cotton
- Action back with elasticsation
- Rule pocket
- 2 rear pockets
- Side pockets with side access
- Breast pockets



**366/NV** Navy 34-60   **366/RV** Royal Blue 34-54   **366/BK** Black 34-54   **366/RD** Red 34-54



**366/GN** Spruce Green 34-60



# 366

## Zip Front Coverall

*The 366 Zip Front Coverall comes with numerous pockets and full back elasticsation.*

- 240gsm
- 65% polyester 35% cotton
- Action back with elasticsation
- Side pockets with side access
- Hammer loop and rule pocket
  - 2 rear pockets
  - Covered placket



344/GN Spruce Green 36-54



344/NV Navy 36-54



344/R Royal Blue 36-54

**FORT**  
WORKWEAR

# 344

## Stud Front Coverall

*Our 344 Stud Front Coverall is a firm favourite within the coverall range, with multi pockets and action back for comfort.*

- 240gsm
- 65% polyester 35% cotton
- Action back with elastication
  - Concealed studs
  - Rule pocket
  - 2 rear pockets
- Side pockets with side access
- Breast pockets





## 377 Quilted Coverall

*The 377 Quilted Coverall has all the features of our zip front coverall, plus the extra quilted lining to keep the wearer warm.*

- 240gsm
- 65% polyester 35% cotton
- Action back with elasticsation
- Diamond quilt lining
- Covered placket
- Hammer loop, rule and pen pockets
- 2 rear pockets
- Side pockets with side access
- 2 zipped breast pockets



**377/NV** Navy S-2XL



## 320 Flex Coverall

*Ergonomically designed to perform, the 320 Flex Coverall is the garment of choice for extreme waterproof protection.*

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
  - Windproof
  - Welded seams
- For-Tex performance fabric



**320/NV** Navy S-3XL

**320/YE** Yellow S-3XL



# 351

## Air Reflex Coverall



**351/YE** Saturn Yellow S-3XL

*Adding reflective stripes to the Airflex make the 351 Air Reflex Coverall the obvious choice for anyone walking or working roadside.*

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mm
- Windproof
- Welded seams
- EN471 class 3
- Conforms to EN343 3:2
- For-Tex fabric



# 521

## Airflex Bib 'n' Brace



**521/NV** Navy S-2XL

**521/GN** Olive Green S-2XL

*Manufactured out of our premium waterproof material, the 521 Airflex Bib 'n' Brace keeps the wearer dry whilst giving freedom of movement.*

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
  - Breathable to 2000mm
  - Windproof
  - Welded seams
- For-Tex performance fabric
- Conforms to EN343 3:2

544/WT White 32-50



# 544

## Bib 'n' Brace

*The 544 Bib 'n' Brace is available in navy, or white for painters or decorators with its extra brush pouch.*

- 240gsm
- 65% polyester 35% cotton
- Concealed zip pocket
- Knee pad pockets

544/NV Navy 32-50



444/NV Navy S-2XL



444/WT White XS-2XL



# 444

## Warehouse Coat

*A traditional overcoat, the 444 Warehouse Coat is worn by many, from technicians to scientists and shop keepers to craftsmen.*

- 240gsm
- 65% polyester 35% cotton
- Concealed studs
- Vented back





**333/NV** Navy 20-36



**333/RD** Red 20-36



**333/RV** Royal Blue 20-36



**323/NV** Navy 1/2 - 7/8



**323/RD** Red 1/2 - 7/8



# 333

## Tearaway Junior Coverall

The Tearaway Coverall with its Velcro® front is one of our best selling junior garments.

SIZE	AGE
20	1-2
22	2-3
24	3-4
26	5-6
28	7-8
30	9-10
32	11-12
34	13
36	14

- 240gsm hardwearing fabric
- 65% polyester 35% cotton
- Action back with elasticsation
- Covered placket
- Velcro® fastening



**333/CM** Woodland 20-36



# 323

## Splashaway Coverall

The 323 Splashaway protects your little ones from the wind, rain and puddles. Designed with nurseries and schools in mind.

- 80gsm 100% polyester
- Waterproof fabric to 3000mm
- Breathable to 2000mvp
  - Windproof
- Soft and flexible fabric
  - Grown on hood
  - Taped seams

AGE
1-2
2-3
3-4
5-6
7-8



**323/PK** Pink 1/2 - 7/8



283/GN Green 5/6 - 13



283/NV Navy 5/6 - 13



# 283

## Splashflex Jacket

Our 283 Splashflex Jacket is made using our For-Tex fabric, waterproof to 8000mm. Reflective stripes on either cuff, shoulder and hood increase night time and low light visibility.

AGE
5-6
7-8
9-10
11-12
13

- 190gsm
- PU coated polyester
- Waterproof to 8000mm
- Windproof and tear resistant
- Zip front with studded storm flap
- Elasticated cuffs
- Reflective piping to hood, shoulders and tape to arms for increased visibility
- Made with For-Tex fabric



983/GN Green 5/6 - 13

983/NV Navy 5/6 - 13



# 983

## Splashflex Trouser

The 983 Splashflex Trouser is made using For-Tex fabric and is waterproof to 8000mm. Ideally accompanied with the 283 Splashflex Jacket, a great combination which will ensure the wearer stays dry in all types of wet weather.

AGE
5-6
7-8
9-10
11-12
13

- 190gsm
- PU coated polyester
- Waterproof to 8000mm
- Windproof and tear resistant
- Elasticated waist and hems
- Studded ankle adjustment
- Made with For-Tex fabric



# 444C

## Childs Warehouse Coat

Our junior variant, the 444C Childs Warehouse Coat can be used for county shows and also in schools as a lab coat for science and D & T.

AGE	• 240gsm
5-6	• 65% polyester 35% cotton
7-8	• Concealed studs
9-10	• Vented back
11-12	
13	

444C/WT White 5/6 - 13



# 401

## Thinsulate Knitted Hat

- 40gsm thinsulate lined
  - Polyester fleece
- 401/NW Navy ONE SIZE  
401/GN Olive Green ONE SIZE  
401/BK Black ONE SIZE

# 404

## Country Cap

- 50% wool 50% acrylic
- Designed in the UK

SIZE	CM
M	58
L	59
XL	60
2XL	62

404 Assorted patterns M-2XL



# 409

## Waterproof Tractor Cap

- 100% polyester
- Waterproof outer
- Acrylic diamond quilt lining

409/GN Olive Green M-XL  
 409/NV Navy M-XL  
 409/BK Black M-XL



# 601

## Thinsulate Fleece Glove

- 40gsm thinsulate lined
- Polyester fleece

601/BK Black ONE SIZE



# 418

## Fleece Neck Warmer Hat

- Polyester fleece
- Brushed fabric

418/BK Black ONE SIZE



# 602

## Thinsulate Knitted Glove

- 40gsm thinsulate lined
- Polyester fleece

602/BK Black ONE SIZE



# 604

## Thinsulate Shooters Mit

- 40gsm thinsulate lined
- Polyester fleece

604/GN Green ONE SIZE



# 603

## Thinsulate Fingerless Glove

- 40gsm thinsulate lined
- Polyester fleece

603/BK Black ONE SIZE





**801  
802**  
Thermal  
Vests

*With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.*

- 50% polyester 50% cotton
- Brushed fabric

**801/WT** White S-2XL

**801/DE** Denim S-2XL



**802/DE** Denim S-2XL

**802/WT** White S-2XL



**803/DE** Denim S-2XL

**803/WT** White S-2XL



*With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.*

- 50% polyester 50% cotton
- Brushed fabric



**803**  
Thermal  
Long John





*Fort is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO20345:2011 to suit wearers in every working environment.*



FF100/BK Black 6-13



S3 SRC P AN



# FF100

## Knox Safety Boot

*The rugged FF100 Knox Safety Boot, with its scuff resistant heel and toe area has a padded ankle for added protection and durability during the working day.*

- EN ISO 20345: 2011
- S3 SRC
- Leather WRU
- Steel toe cap
- Dual density PU sole
- Steel anti penetration midsole
- Textured coated scuff cap and heel kicker
- Padded collar

FF102/BK Black 6-12



# FF102

Toledo  
Waterproof  
Safety Boot

*With its built in waterproof membrane the FF102 Toledo Waterproof Safety Boot will keep your feet as dry as they will safe.*

- EN ISO 20345: 2011
- S3 WR SRC
- Leather WRU
- Steel anti penetration midsole
- Steel toe cap
- Dual density PU sole
- Padded collar

FF106/BK Black 6-12



# FF106

Reliance  
Non Metallic  
Safety Boot

*Perfect for any non metallic environment, the FF106 Reliance Safety Boot is the lightweight boot that's built to last.*

- EN ISO 20345: 2011
  - S3 SRC
- Composite toe cap
  - Plastic eyelets
- Dual density PU sole
- Composite anti penetration midsole



S1 SRC P

FF103/BK Black 6-12



FF103/BN Brown 6-12



# FF103

Nelson  
Safety Dealer  
Boot

*The FF103 Nelson Safety Dealer, a style historically used mainly in agricultural circles, this pull on boot is a cost effective everyday choice.*

- EN ISO 20345: 2011
  - S1P SRC
- Steel anti penetration midsole
  - Leather upper
  - Steel toe cap
- Dual density PU sole

S1 SRC P



FF104/BN Brown 6-12

## FF104

### Regent Safety Dealer Boot

*The FF104 Regent Safety Dealer Boot, with full grain crazy horse leather upper and heel ankle support system makes it more than the average dealer.*

- EN ISO 20345: 2011
- S1P SRC
- Full grain crazy horse leather upper
- Steel toe cap
- Steel anti penetration midsole
- Dual density PU sole
- Heel ankle support system

S3 SRC P AN



FF107/BK Black 6-13

## FF107

### Workforce Safety Boot

*With its leather upper and non slip sole, the FF107 Workforce Safety Boot is perfect for everyday protection.*

- EN ISO 20345: 2011
- S1P SRC
- Steel toe cap
- Dual density PU sole
- Steel anti penetration midsole

S1 SRA



## FF109

Elite Flyknit  
Safety Trainer

*The FF109 Elite Flyknit Safety Trainer is a modern style that provides outstanding comfort and flexibility.*

- EN ISO 20345: 2011
- S1
- Flexible flyknit upper
- Steel toe cap
- Lightweight and breathable
- Oil and acid resistant sole



**FF109/GY** Grey Marl 5-13

S3 SRC P AN



## FF111

Oakland  
Safety Boot

*The FF111 Oakland Safety Boot is a contemporary, hard wearing hiker.*

- EN ISO 20345: 2011
  - S3 SRC
  - Leather WRU
  - Steel toe cap
- Dual density PU sole
  - Textured scuff cap
  - Steel anti penetration midsole
  - Padded collar



**FF111/HY** Honey 7-12



FF110/TN Tan 7-12



FF110/BN Brown 7-12

S1 SRC P AN



# FF110

Compton Safety Boot

NEW COLOUR

*Designed with comfort and safety in mind, the FF110 Compton Safety Boot has an up to date look when compared to more traditional boots.*

- EN ISO 20345: 2011
  - S1P SRC
- Full grain leather WRU
  - Steel toe cap
  - Steel anti penetration midsole
- Oil and acid resistant sole

## What does EN ISO 20345:2011 mean?

It specifies basic and additional (optional) requirements for safety footwear. All products **must** meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

### SAFETY FOOTWEAR ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

*Here's a list of abbreviations that are commonly used...*

- |  |                                       |   |
|--|---------------------------------------|---|
| <b>P</b> Penetration resistance          | <b>HI</b> Insulation against heat     | <b>CR</b> Cut resistant upper                           |
| <b>C</b> Conductive                      | <b>CI</b> Insulation against the cold | <b>WRU</b> Water penetration and water absorption upper |
| <b>A</b> Antistatic                      | <b>WR</b> Water resistance            | <b>HRO</b> Outsole resistance to hot contact            |
| <b>I</b> Electricity insulating footwear | <b>M</b> Metatarsal protection        | <b>FO</b> Fuel oil-resistant outsole                    |
| <b>E</b> Energy absorption               | <b>AN</b> Ankle protection            |   |

### SAFETY BOOT RATINGS EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is.

*Here's a breakdown of the safety boot/shoe ratings used in the UK...*

- SB (SAFETY BASIC) TOE PROTECTION**  
The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.
- S1 ANTISTATIC, OIL-RESISTANT AND ENERGY ABSORPTION**  
On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.
- S2 PREVENTS WATER PENETRATION**  
S2 has all the same protection as S1, plus the added protection of preventing water penetration and absorption of the upper.
- S3 MIDSOLE PENETRATION RESISTANCE**  
S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.
- S4 LEAK-PROOF**  
All the protection offered by S1 but with an entirely moulded polymer/rubber upper (e.g. Wellington Boots) making them waterproof and leak-proof.
- S5 LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE**  
All the same features of S4 footwear with the added benefit of midsole penetration resistance.

### STANDARDS FOR NON-SLIP SHOES

In many workplaces, anti-slip shoes are vital. There are separate standards that non-slip work boots and shoes must meet.

*This is how they are classified...*

**SRA**

Tested on ceramic tile wetted with sodium lauryl sulphate (a diluted soap solution)

**SRB**

Tested on steel with glycerol

**SRC**

Tested under SRA and SRB conditions



Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibrils in 3M™ Thinsulate™ Insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.



CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabrics feature enhanced tear and abrasion resistance, and long-lasting durability.



Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.



A PU-coated, tear-resistant fabric combined with durable 100% Polyester tricot knit. For-Tex® fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.



A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

The following Size Charts are a general guide to product sizing when garments are marked Small, Medium, Large and so on. Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/under other layers. This may vary from manufacturer to manufacturer.

#### Clothing Size Chart

GARMENT SIZE	XS	S	M	L	XL	2XL	3XL
To fit chest – inches	32-34	36-38	40-42	44-46	48-50	52-54	56-58
To fit chest – cm	81-86	92-96	102-107	112-117	122-127	132-137	142-147
To fit waist – inches	26-28	30-32	34-36	38-40	42-44	46-48	-

#### Footwear Size Chart

UK	4	5	6	7	8	9	10	11	12	13
Euro	37	38	39	41	42	43	44	46	47	48



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909	Action Trousers	58
914	Tempest Trousers	60
914C	British DPM Trousers	61
916	Workforce Trousers	52
917	Tornado Trousers	59
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983	Splashflex Trousers	119
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941	Airflex Leggings	65
921	Airflex Trousers	64
351	Air Reflex Coverall	112
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951	Air Reflex Trousers	66
805	Basewear Bottom	49
808	Basewear Top	48
544	Bib 'n' Brace	114
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214C	British DPM Jacket	95
914C	British DPM Trousers	61
901C	Camo Combat Trousers	56
334	Camo Coverall	106
2230	Carlton Bodywarmer	80
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727	Elite Work Trousers	8
822	Endurance Work Short	21
710	Excel Work Trousers	14
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237	Henham Hoodie	28
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258	Hoxne Fleece Hoodie	44
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Fort® is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO20345:2011 to suit wearers in every working environment.



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